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Dealer Parts Manual





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PROJECT NUMBER: BRA089-07-17-07108 PAGE: 2 of 8 DATE: July 29, 2009

INTRODUCTION:

This report presents the results of tests performed on, 18" (3.2mm) Hydraulic Btake Hots Assemblies. These tests were conducted in accordance with the test requirements of the Federal Motor Vehicle Safety Standard No. 106 (10-1-48 edition). This work was requested by Free Anderson of Brake-Quip Corporation. The surples were received on July 17", 2009, with the work conducted from July 17", 2009, through July 22", 2009.

SAMPLE DESCRIPTION

ifty (50) hose assemblies, assembled with 10m x 1 female fittings were submitted for testing.

TEST RESULTS SUMMARY

assemblies in accordance with the test requirements of FMVSS No. 106.

TESTS	
Commence	tlan.

REMARKS

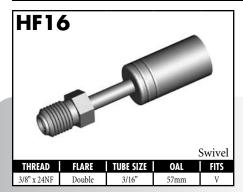
	Original	Water Absorption
	(Unstaked Hose)	(Heat Soak)
Volumetric Expansion - Low	Complies	
Burst Strength	Complies	Complies
Whip Resistance	Complies	Complies
Tensile Strength (Slow Pull)	Complies	Complies
Tensile Strength (Fast Pull)	Complies	Complies
Low Temperature Resistance (Cold Bend)	Complies	
End Fitting Corrosion Resistance (Salt Spray)		
Ozone Resistance	Complies	
Brake Fluid Compatibility	Complies	
Hot Impulse	Complies	
Dynamic Ozone Resistance	Complies	

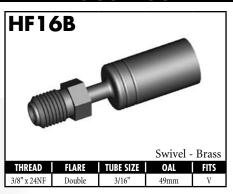


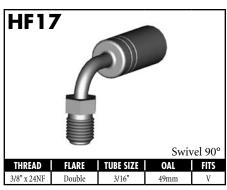


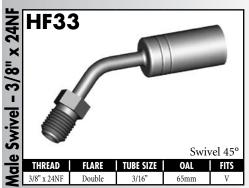
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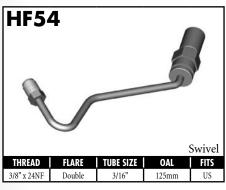
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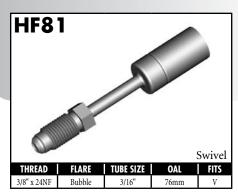


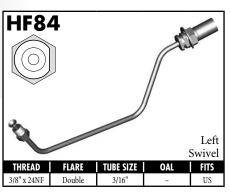


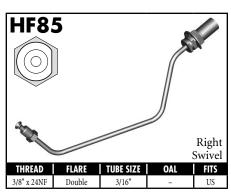


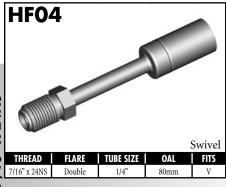


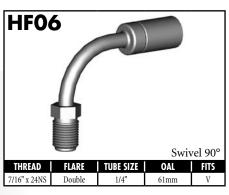




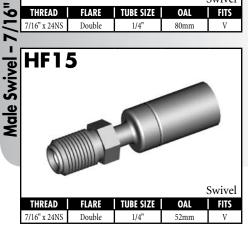






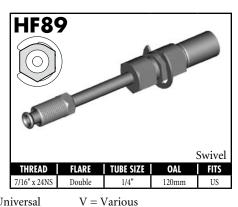




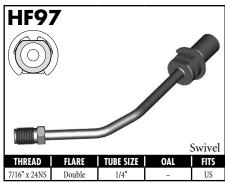


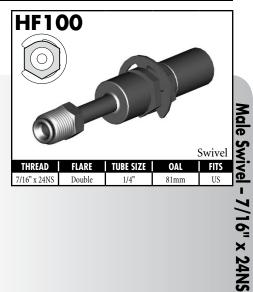
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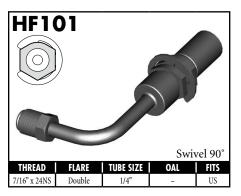
















Swivel

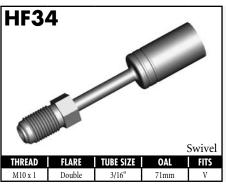


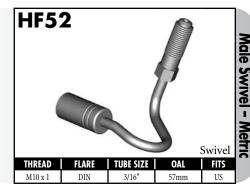
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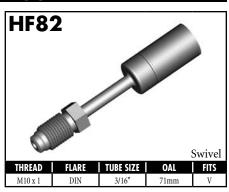
Swivel 90°

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UNI = Universal V = Various



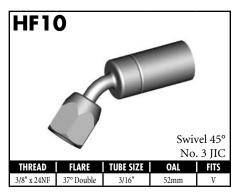




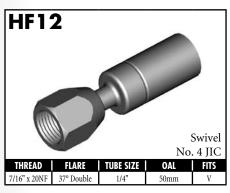




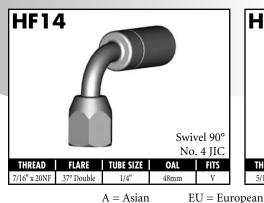








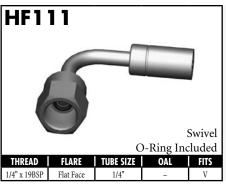


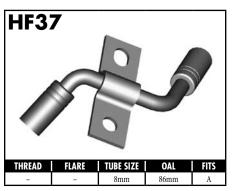


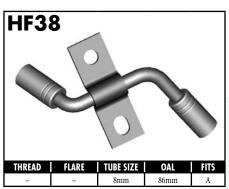


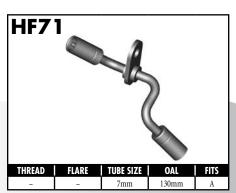


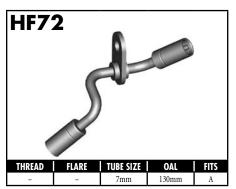


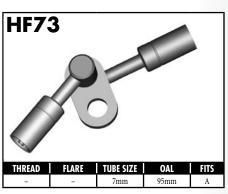


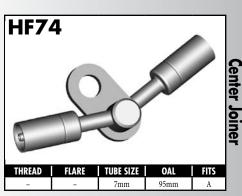


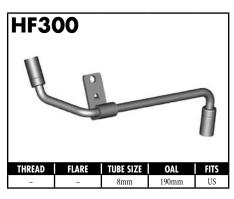






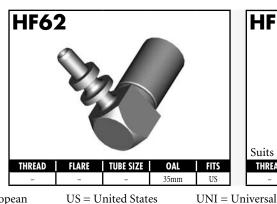














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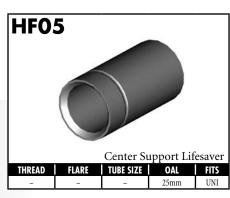














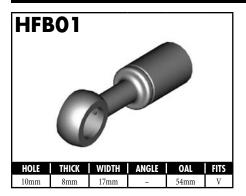


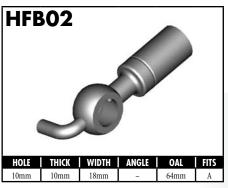


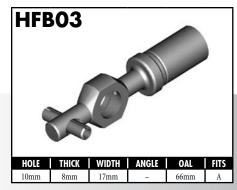


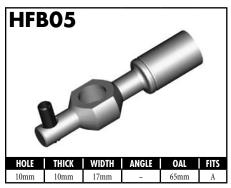


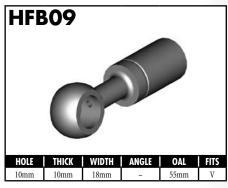
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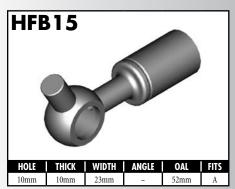




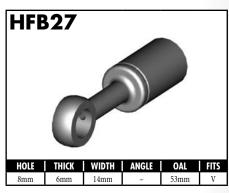


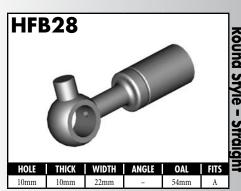




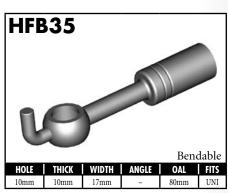


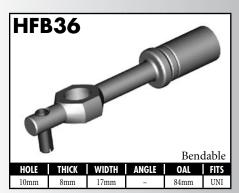


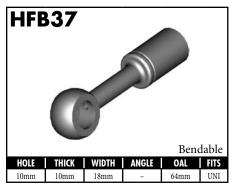




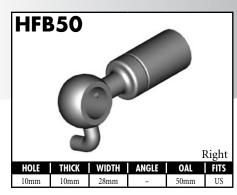






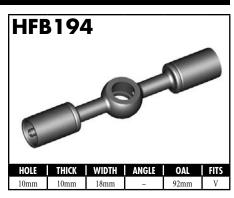










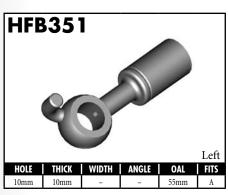




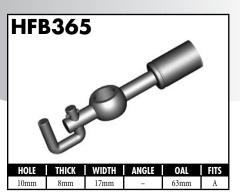
















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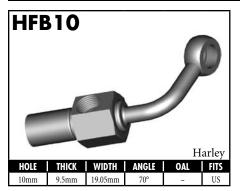
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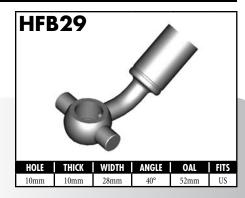
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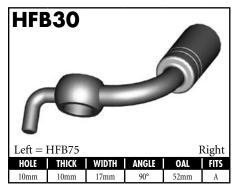
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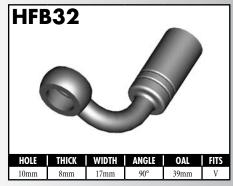




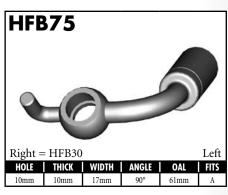


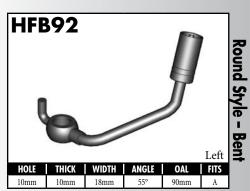


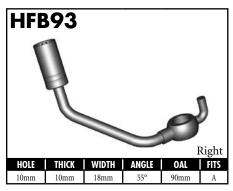


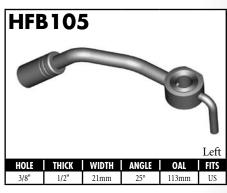




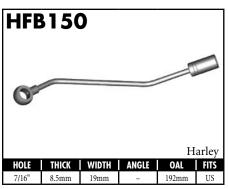


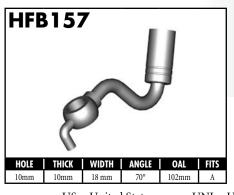






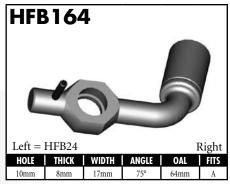


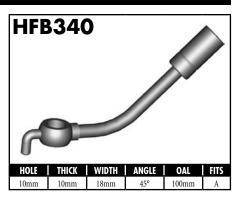




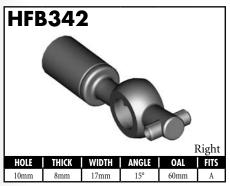




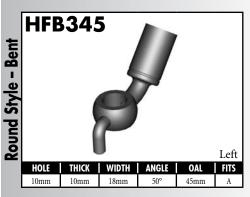


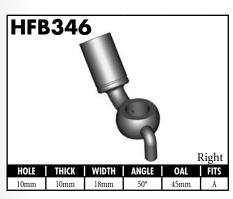


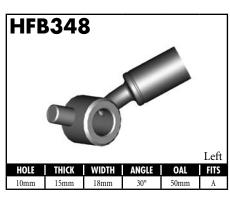




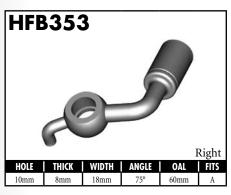


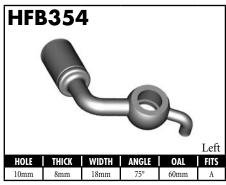


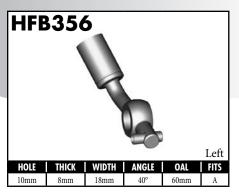




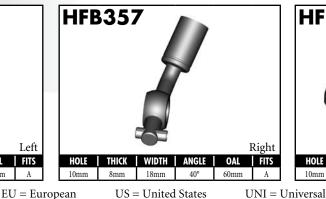


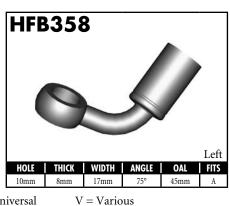


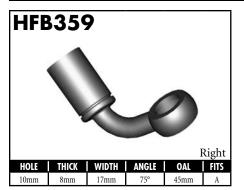


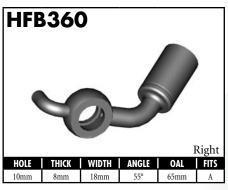


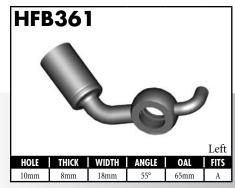
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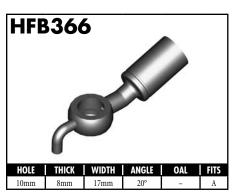


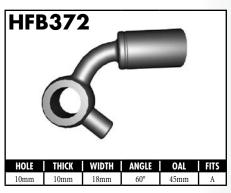


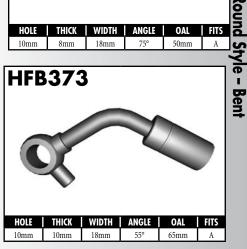


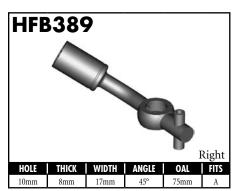


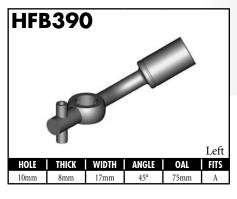




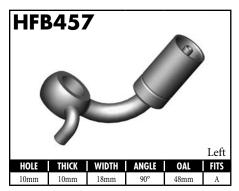








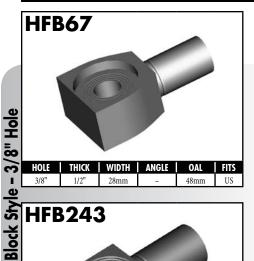




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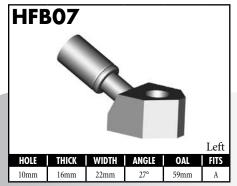


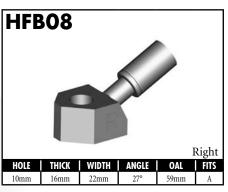


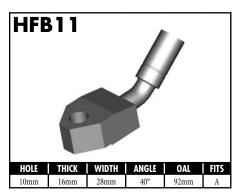


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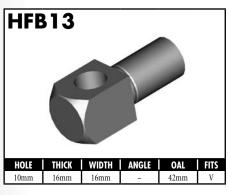


























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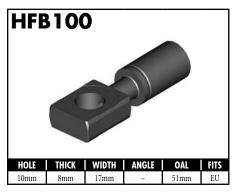


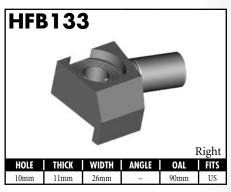


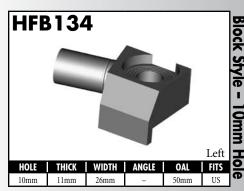






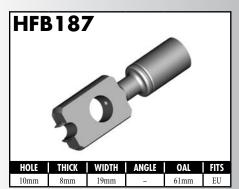












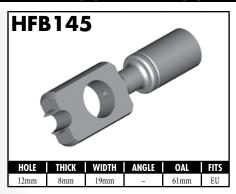






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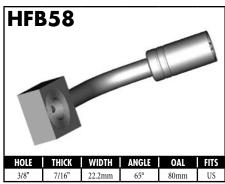
DID YOU KNOW?

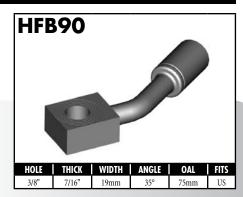
Some female fittings were designed with locating and directional profiles to enable the novice installer to route the hose correctly. This meant having both left hand and right hand fittings. BrakeQuip designs these fittings with a locating profile only which then makes this fitting able to fit both sides of the vehicle.

DID YOU KNOW?

Most female fittings with a bulkhead mount use a 5/8" x 18NF thread and this is the only thread that BQ supplies. However some of these fittings come with a M16 x 1.5 or a fine brass thread. If in doubt, supply a BQ13 nut with the fitting.





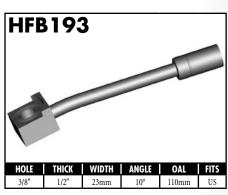








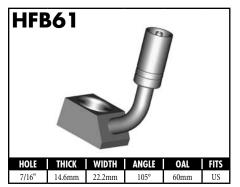












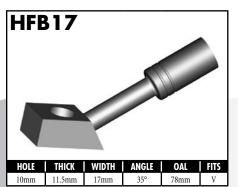


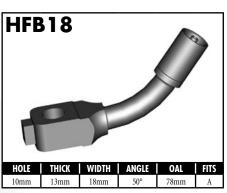


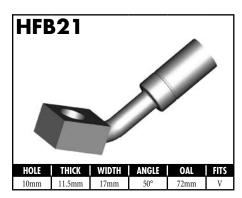
A = AsianEU = European US = United States

UNI = Universal



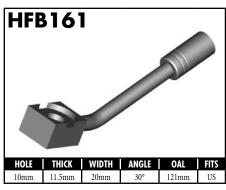


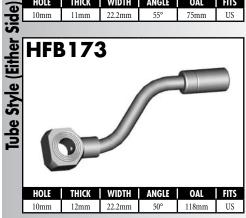


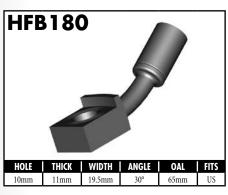


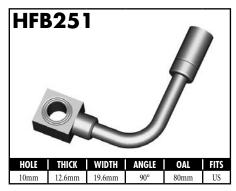




















DID YOU KNOW?

Some banjo fittings have the banjo hole offset from the center as a locator on the caliper. By reducing the offset amount from the opposite side also allows the banjo hole to be in the center and able to fit both sides instead of just one side only.

DID YOU KNOW?

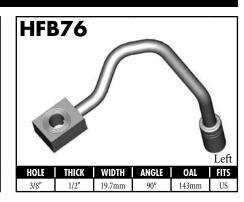
Some flared tube style fitting are deliberately made longer to make it more universal. This enables you to bend the tube to the desired shape and allows you plenty of room to place the BQ23 test spade under the nut for testing.

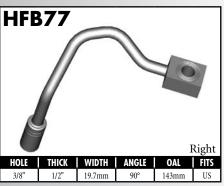
DID YOU KNOW?

BrakeQuip makes the round style banjo fittings that only has one bend in a straight form to allow you to easily bend the banjo shank to the desired shape. You can usually bend these banjo fittings up to 90° by using the available banjo bending tools.







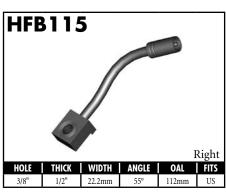






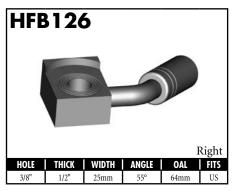




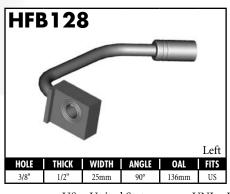


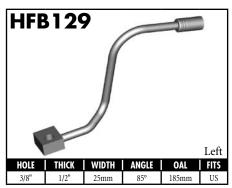


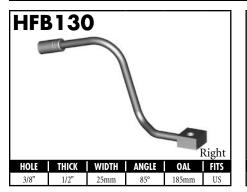


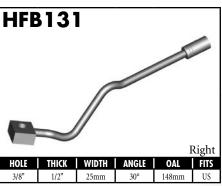


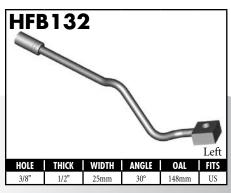
















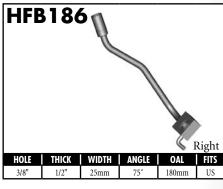






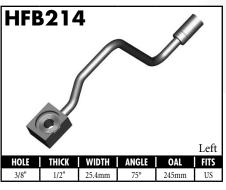


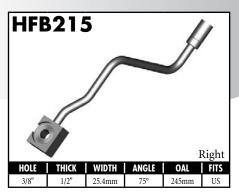












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EU = European

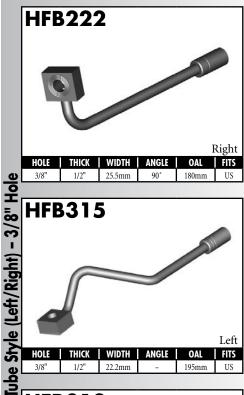
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UNI = Universal



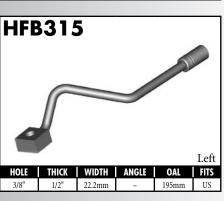


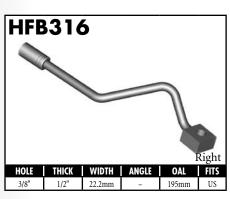




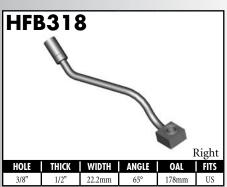












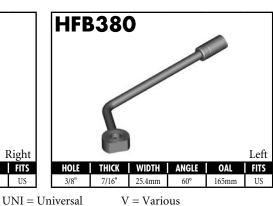








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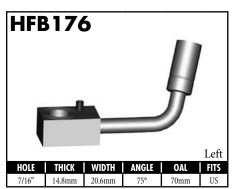


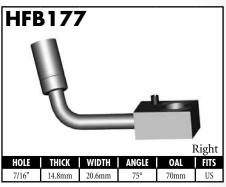




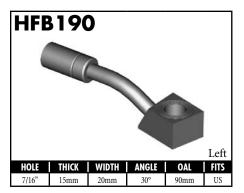


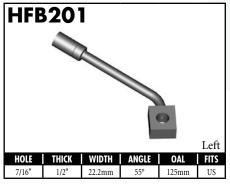














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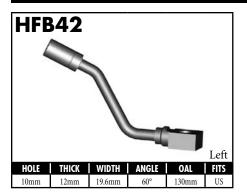
DISCLAIMER NOTICE

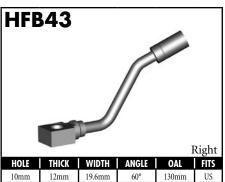
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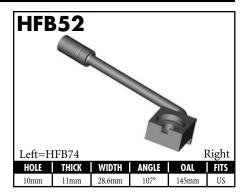
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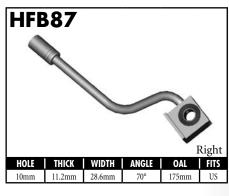
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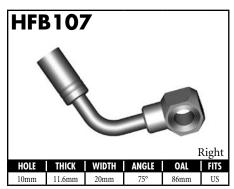


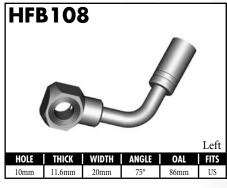




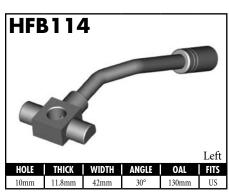


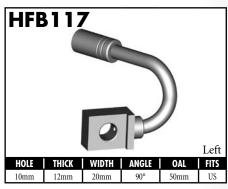




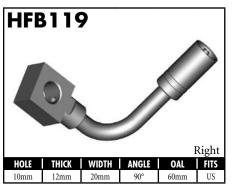


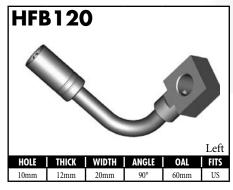




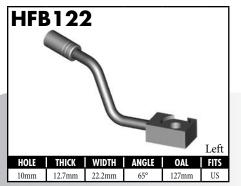










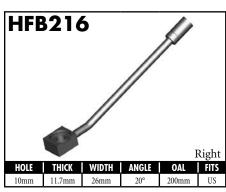








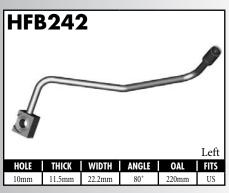












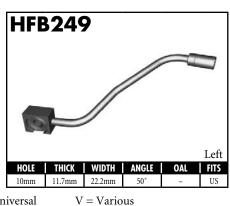






A = Asian















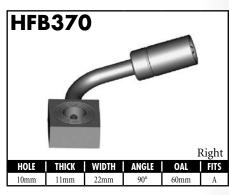








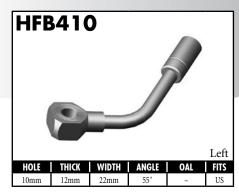


















DID YOU KNOW?

Fitting manufacturers design their fittings to suit what resources are available to them. For instance, some manufacturers make their female fittings with a 3/4" hex to give them a shoulder to mount to but others prefer to make them from 5/8" hex and then supply a shoulder clip for the shoulder to mount to. BrakeQuip supplies these in both styles. Therefore the following applies. HFIF01 = HFIF36, HFIF02 = HFIF24, HFIF05 = HFIF45 and vice-a- versa.

CENTER SUPPORT FITTINGS































A = Asian EU = European US = United States UNI = Universal V = Various

CENTER SUPPORT FITTINGS























A = Asian

EU = European





US = United States

CENTER SUPPORT FITTINGS













DID YOU KNOW?

Have you noticed all the different profiles in particular on female fittings between the retaining clip groove and the mounting shoulder? You will find this corresponding shape in the chassis or bracket where the fitting mounts. This is designed so that the hose is routed with the correct orientation. It is very important to note this orientation when assembling brake hoses. It is particularly important to make note of the orientation before you cut off any fitting you are going to reclaim with our lifesaver. Once you cut it off you have lost your orientation reference.

IMPERIAL FEMALE FITTINGS

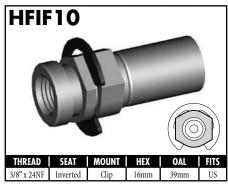






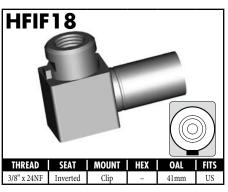


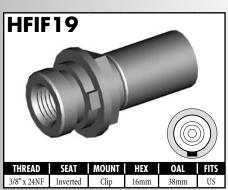


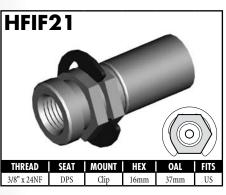






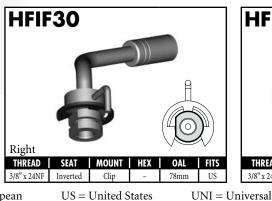














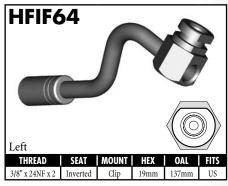
IMPERIAL FEMALE FITTINGS



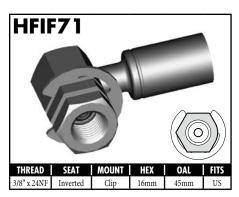






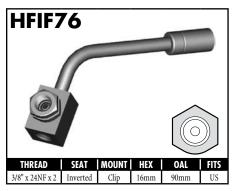






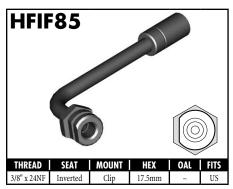




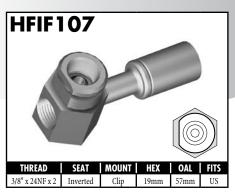






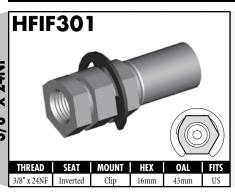


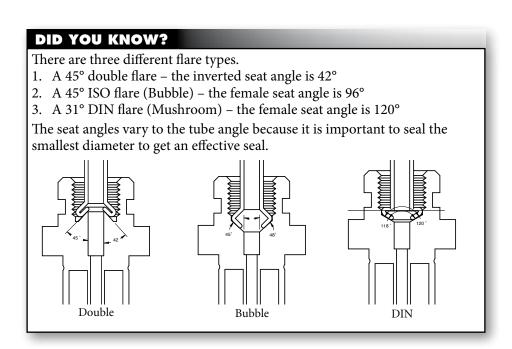




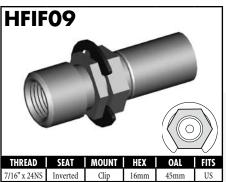
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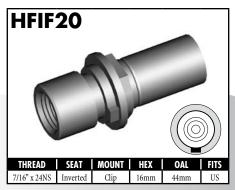
IMPERIAL FEMALE FITTINGS













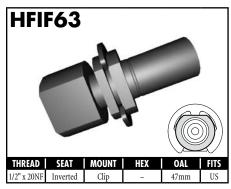


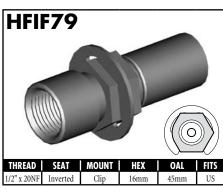














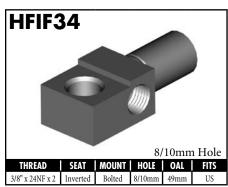






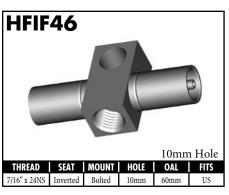


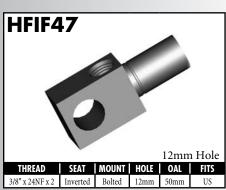




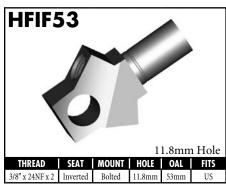




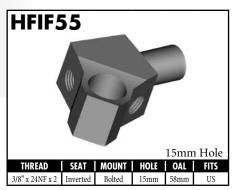










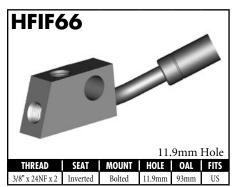
















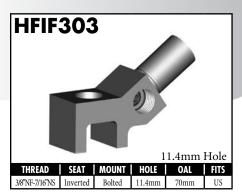














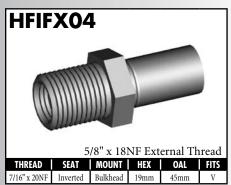


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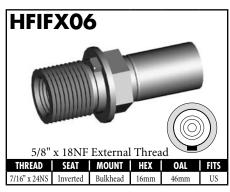






























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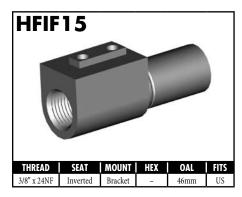










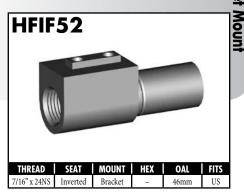












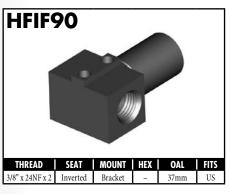
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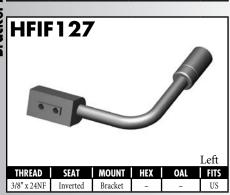




















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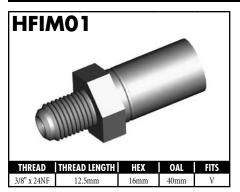
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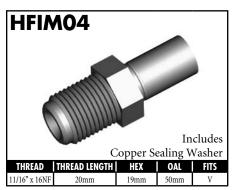
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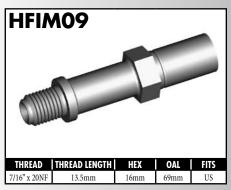








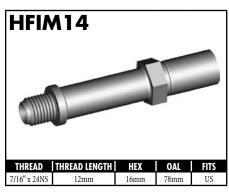


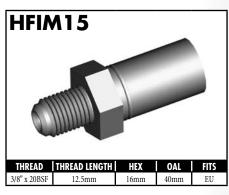


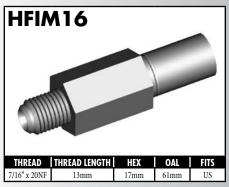


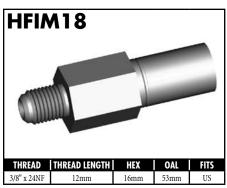






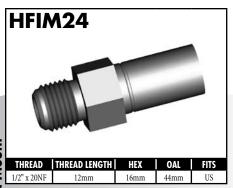


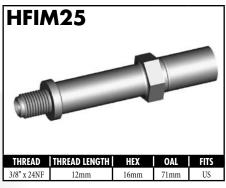














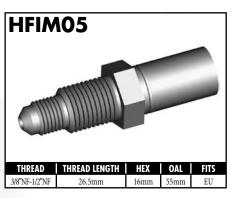


















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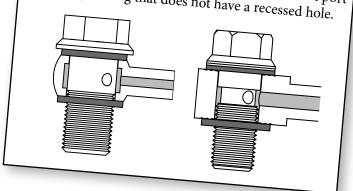


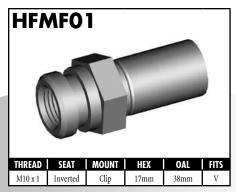
DID YOU KNOW?

It is impossible to stock every fitting. That is why BrakeQuip supplies lifesavers to fill in the gaps. Currently BrakeQuip offers five different lifesavers to suit the different fitting situations. This makes it easy and efficient for you to reuse the original fitting. The HF01 & HF26 are virtually the same and are designed for most standard fittings. However these have a tubing countersunk in them so that you can easily braze tube directly to them to make up custom fittings. The HF27 is designed to suit all the fittings that have a 5/16" (8mm) tube attached to it. The HF120 is designed to reuse all banjo fittings that have 7mm shank such as the HFB09. The HF05 is designed to reuse all center support fittings.

DID YOU KNOW?

It is important to match a banjo bolt to the correct banjo fitting. If the banjo fitting hole is "scalloped" out then it doesn't matter if the banjo bolt has a groove at the inlet port. The fluid flow can be restricted if you use a banjo bolt that does not have a relief at the outlet port into a banjo fitting that does not have a recessed hole.







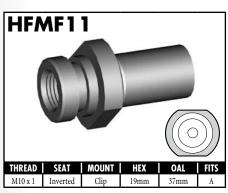
















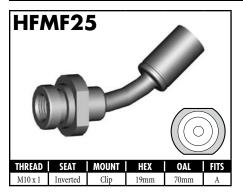
















































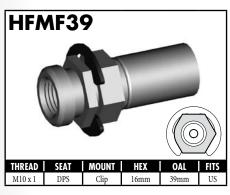






























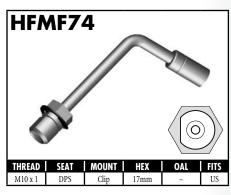












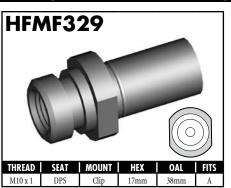




























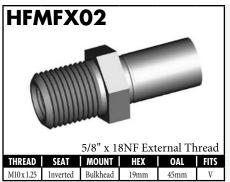
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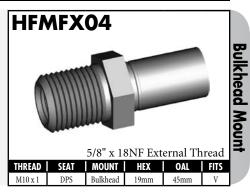
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UNI = Universal

V = Various





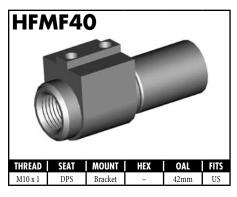




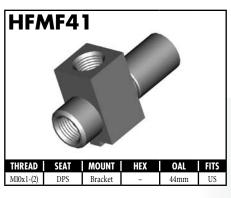




Spline Mount



HFMF90



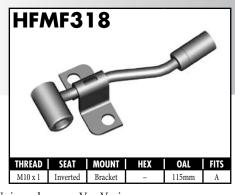




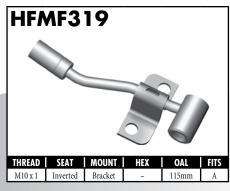


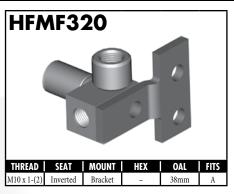
THREAD | SEAT | MOUNT | HEX | OAL | FITS

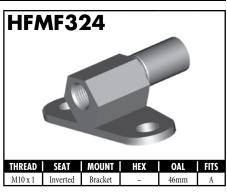


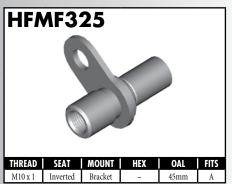


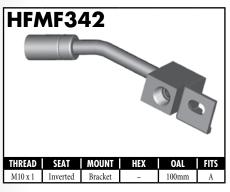
A = Asian EU = European US = United States UNI = Universal V = Various

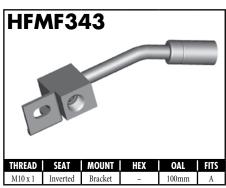












V = Various



DID YOU KNOW?

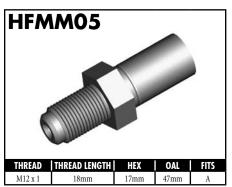
The purpose of the circular groove on the fitting crimp

- 1. It helps to differentiate BQ fittings from others
- 2. It acts as a depth guide for the hose installation
- 3. It is used as a crimp setting guide for the economy crimping systems.

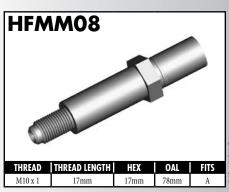
























CAUTIONIllustrations shown in this reference guide may vary slightly in detail from actual parts due to manufacturer's tolerances and design differences. Note: Illustrations not to scale.

DISCLAIMER NOTICE

The illustrations and data contained in this illustrated reference guide are intended as an aid in identifying the various products and have been obtained and developed from the specifications and information available. Although BrakeQuip believes that such illustrations and data are correct, errors may exist and



A = Asian EU = European

US = United States

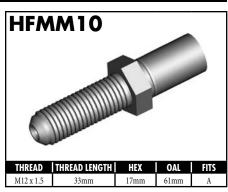
UNI = Universal

V = Various

further verification on the part of the user may be necessary.























































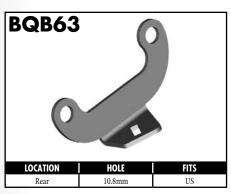












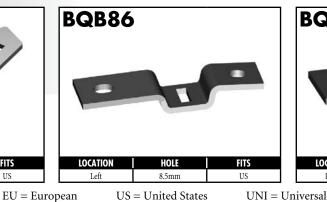














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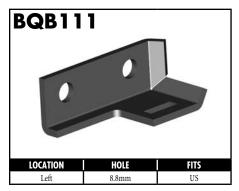


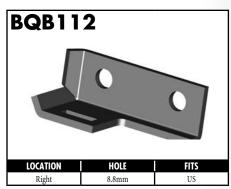


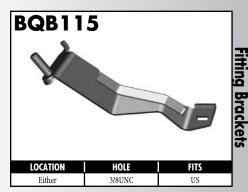






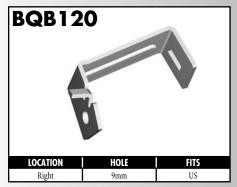


























DID YOU KNOW?

Copper washers or brake fluid compatible bonded washers should only be used for sealing the high pressures found in braking systems. Aluminum and nylon washers are for low pressure only and should not be used on braking systems.

DID YOU KNOW?

The gramophone finish on some banjo fittings are designed to increase the sealing power of the copper washer. It is usually on banjo fittings that have a large flat face.



















































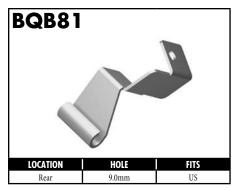


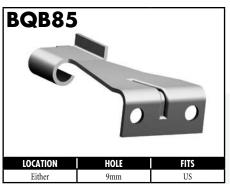










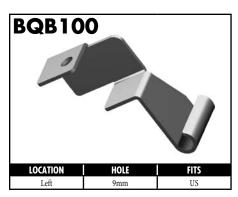






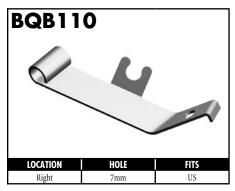


















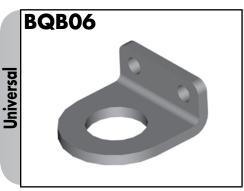












DID YOU KNOW?

If you study the design on the heads of banjo fittings, you will find that there are hundreds of different designs. The reason this is so is because the design engineer has to ensure that the banjo fitting cannot rotate once installed. If the banjo fitting was able to rotate counterclockwise, then this could loosen the banjo bolt and thus create a leak and ultimately brake failure. It is important that this is taken into consideration when selecting banjo fittings.

DID YOU KNOW?

BrakeQuip supplies two sizes of compression fittings in both steel and stainless steel (3/16" = HF30 & 1/4" = HF31). These have been added to the range of fittings to cater for the power trim hoses on boats and clutch hydraulic hoses. It is not recommended for use on braking systems.

RUBBER HOSE COMPONENTS





















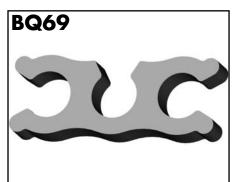
PLASTIC CLIPS

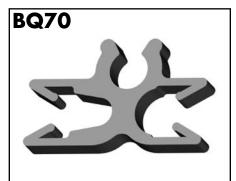










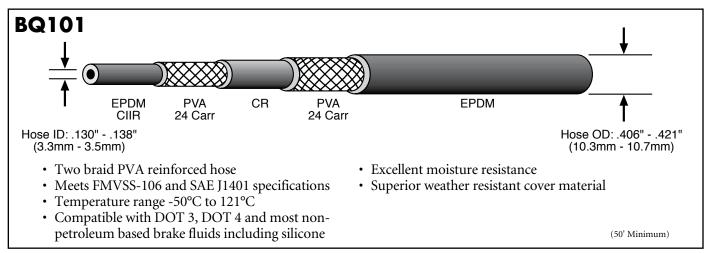


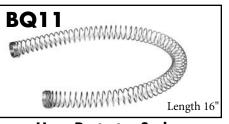




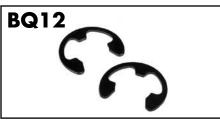
RUBBER BRAKE HOSE & ACCESSORIES

Rubber Brake Hose





Hose Protector Spring(PKT 6)



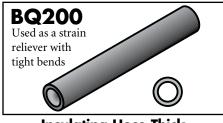
Fitting Shoulder Clips



Bracket Retaining Screws(PKT 50)

Insulating Hose Thin (50' Length)

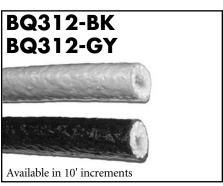
BQ201 Used for extra abrasion protection



Insulating Hose Thick



Plastic Protector Spring (Length = 500mm or 19.5")



Heat Protection Sleeve

Attractive brake hose cover to protect the hose from hot components. Simply slide over hose before crimping end fittings.

PART NO.	COLOR	TEMPERATURE	
TAKT NO.		CONSTANT	INTERMITTENT
BQ312-BK	Black	500° F	3,000° F
BQ312-GY	Gray	500° F	3,000° F

Rubber Brake Hose Cutter





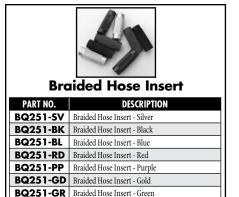
Replacement Blade BQ2101B



This heavy duty tool cuts hose clean & square every time - with ease.

Blade is reversible for double life.

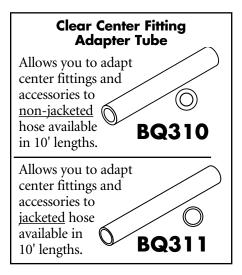
STAINLESS STEEL BRAIDED HOSE & ACCESSORIES



Stainless Steel Braided Brake Hose

BQ251-YL Braided Hose Insert - Yellow

PART NO.	SIZE	JACKET COLOR
BQ301	1/8" ID	Nil
BQ303	1/8" ID	Clear
BQ303BK	1/8" ID	Black
BQ303BL	1/8" ID	Blue
BQ303RD	1/8" ID	Red



TOOLS



Hose Expander

Ideal for the pre-installation of fittings into 1/8" ID Teflon braided hose. Three-sided tool fits into a drill chuck for easy application. Simply place tool into drill chuck & rotate into end of hose.





Replacement Cutting Wheel

This handy tool is the ultimate tool for skiving the jacket off 1/8" ID braided hose – cuts cleanly and square to the correct length every time. The incorporated mandrel also acts as a hose expander to help with the installation of the fitting.





Mount bracket allows you to secure shears so that you can cut hose with one hand.

Stainless Steel Braided Hose Shears

Heavy duty shears for a clean cut every time. Portable & light weight for ease of use. Suitable for cutting hose up to 1/2" OD. Replacement jaws available (BQ2006A).



Small Braided Hose Shears

High grade braided hose shears that cuts the hose clean without fraying the braid. Handy inside stops are ideal for rounding up the hose after cutting.

STAINLESS STEEL BRAIDED HOSE & ACCESSORIES

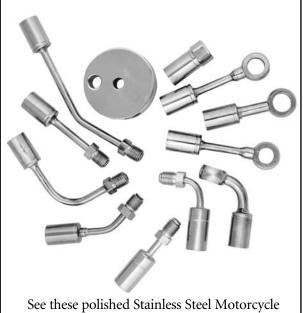
Stainless Steel Fittings

Polished Stainless Steel Fittings

Complete your brake plumbing job with stainless steel fittings for non-rusting durability. Polished finish for the chrome like look.



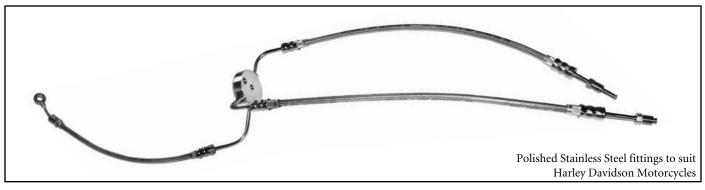




Fittings above on page 66.

PART NO.	DESCRIPTION	
BQ56ASS	3-Way Tube Tee - 3/8" x 24NF - 5/16" mount hole	
BQ111SS	Female Tube Joiner - 7/16" x 24NS	
BQ2577SS	Tube Nut Male (7/16" x 24NS - 1/4")	
BQ3052SS	Brake Hose Retaining Clip	
BQ4511SS	Tube Nut Male (M10 x 1 - 3/16")	
BQ4513SS	Tube Nut Male (M12 x 1 - 1/4")	
BQ5555SS	Tube Nut Male (3/8" x 24NF - 3/16")	
BQ5842SS	Tube Nut Male (7/16" x 24NS - 3/16")	
BQ8093SS	Banjo Bolt - 3/8" x 24NF x 1"L	
BQ8095SS	Banjo Bolt - M10 x 1 x 1"L	
BQ8099SS	Banjo Bolt - M10 x 1.25 x 1"L	
HF01SS	Fitting - Lifesaver - 3/16" Countersink	
HF06SS	Fitting - Male Swivel Nut 7/16" x 24NS (90°)	
HF07SS	Fitting - Male Swivel Nut 7/16" x 24NS (45°)	
HF09SS	Fitting - Female Swivel Nut 3/8" x 24NF (Straight)	No. 3AN
HF10SS	Fitting - Female Swivel Nut 3/8" x 24NF (45°)	No. 3AN
HF11SS	Fitting - Female Swivel Nut 3/8" x 24NF (90°)	No. 3AN
HF12SS	Fitting - Female Swivel Nut 7/16" x 20NF (Straight)	No. 4AN
HF13SS	Fitting - Female Swivel Nut 7/16" x 20NF (45°)	No. 4AN
HF14SS	Fitting - Female Swivel Nut 7/16" x 20NF (90°)	No. 4AN
HF15SS	Fitting - Male Swivel Nut 7/16" x 24NS	
HF16SS	Fitting - Male Swivel Nut 3/8" x 24NF	
HF17SS	Fitting - Male Swivel Nut 3/8" x 24NF (90°)	
HF30SS	Fitting - 3/16" Compression	
HF31SS	Fitting - 1/4" Compression	
HF33SS	Fitting - Male Swivel Nut 3/8" x 24NF (45°)	
HFB09SS	Fitting - Banjo 10 x 10mm	
HFB34SS	Fitting - Banjo 10 x 8mm (Extra long Neck)	
HFB37SS	Fitting - Banjo 10 x 10mm (Extra long Neck)	
HFIF01SS	Fitting - Female 3/8" x 24NF	
HFIF02SS	Fitting - Female 7/16" x 24NS	
HFIM01SS	Fitting - Male 3/8" x 24NF Short	
HFIM03SS	Fitting - Male 7/16" x 20NF Short	
HFIM19SS	Fitting - Male 1/8" x 27NPT	
HFMF04SS	Fitting - Female M10 x 1 (17mm Flats)	
HFMM06SS	Fitting - Male M10 x 1 (Short)	

MOTORCYCLE PROGRAM



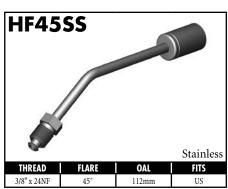




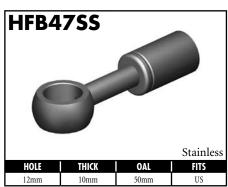


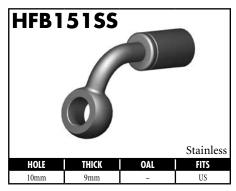


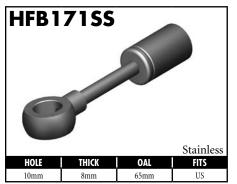


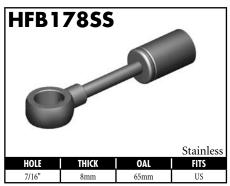














 $A = Asian \qquad EU = European \qquad US = United States \qquad UNI = Universal \qquad V = Various$

NETAL TUBE PROGRAM

Join the Revolution!



EziBend Tube

Convert steel tubes to non-rusting EziBend tube:

- Exceeds International Standards
- Doesn't rust or corrode
- Easy to flare and bend
- Able to bend tube by hand on vehicle
- OEM on luxury European vehicles
- Long term safety benefits
- Made in the USA
- Available in sizes 3/16", 1/4", 5/16", 3/8"

•	Polishes	to a	bril.	liant	finish	
	-		_		~	

EziBend Tube

OD SIZE	WALL THICKNESS	LENGTH
3/16"	.028"	25'
3/16"	.028"	100'
1/4"	.028"	25'
1/4"	.028"	100'
5/16"	.028"	25'
3/8"	.028"	25'
3/8"	.035"	25'
	3/16" 3/16" 1/4" 1/4" 5/16" 3/8"	3/16" .028" 3/16" .028" 114" .028" 1144" .028" 5/16" .028" 5/16" .028"

M14 x 1.5 M16 x 1.5 M18 x 1.5

Female Tube Nuts

Male Tube Nuts

M10 x 1

7/16" x 24NS

1/2" x 20NF

3/8" x 20BSF

7/16" x 20NF

3/8" x 24NF

M9 x 1

M10 x 1

M10 x 1

 $M10\,x\,1$

M12 x 1

M10 x 1.25

3/8" x 24NF

7/16" x 24NS

7/16" x 20NF

M12 x 1

M12 x 1

5/8" x 18NF

M12 x 1.5

M14 x 1.5

1/2" x 20NF

9/16" x 18NF

9/16" x 18NF

1/2" x 20NF

M10 x 1.5

M11 x 1.0

M11 x 1.25

M11 x 1.5

M12 x 1.25

M12 x 1.5

M13 x 1.0

M13 x 1.25

M13 x 1.5

TUBE

3/16" DIN

1/4"

5/16"

3/16

1/4"

3/16"

3/16"

3/16"

3/16"

3/16"

3/16'

1/4"

3/16"

3/16"

3/16"

1/4" DIN

3/16"

3/8"

1/4"

1/4"

3/16"

3/16"

1/4"

1/4"

3/16"

3/16"

3/16"

3/16"

3/16"

3/16"

3/16"

3/16"

3/16"

5/16"

5/16"

5/16"

PART NO.

BQ72

BQ2577

BQ2578

BQ4276

BQ4277

BQ4285

BQ4510

BQ4511

BQ4511-11

BQ4511LT

BQ4512

BQ4513

BQ5555

BQ5842

BQ6118

BQ9169

BQ9180

BQ9181

BQ9182

BQ9183

BQ9184

BQ9185

BQ9186

BQ9187

BQ9188

BQ9189

BQ9190

BQ9191

BQ9192

BQ9193

BQ9194

BQ9195

BQ9196

BQ9197

BQ9198

BQ9199

i dilidio 1000 11015		
PART NO.	THREAD	TUBE
BQ55	3/8" x 24NF	3/16"
BQ57	7/16" x 20NF	1/4"
BQ9174	M12 x 1	3/16"
BQ9175	M10 x 1	3/16"
BQ9176	3/8" x 24NF	3/16"
BQ9177	1/2" x 20NF	5/16"
BQ9178	M12 x 1.5	1/4"
BQ9179	M12 x 1	1/4"

Brake Tube Clamp



Non-Rusting White Nylon

PART NO.	SIZE
BQ249	3/16"
BQ250	1/4"

Brake Tube Protector

- No rust Stainless Steel Spring protects your brake tube from gravel & debris
- Easy to install
- · Just cut to length
- Available in sizes 3/16" ID & 1/4" ID in 3 feet lengths
- Can be polished to shine.

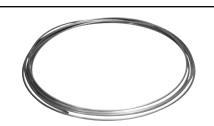
(3/16") **BQ232**

BQ231

Polished Stainless Steel Tube

This brightly finished tube is annealed which makes it easier to flare and bend.

PART NO.	OD SIZE	WALL THICKNESS	LENGTH
T187-20SS	3/16"	.028"	20'
T250-20SS	1/4"	.028"	20'
T312-2055	5/16"	.028"	20'
T375-20SS	3/8"	.028"	20'



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METAL TUBE PROGRAM

The Fastest Flaring Tool in The West

Just Got Faster, Better and Less expensive!



HIGH Speed Flaring Tool BQ350 BQ351

(Supersedes BO27008)

BQ350 - Creates 37° and 45° single and double flares as well as DIN. Includes 14-die sets and 16-punches. Sizes 3/16" - 1/2"

BQ351 - Is a basic version which creates 45° single and double flares including DIN. Includes 5-die sets and 7-punches. Sizes 3/16", 1/4", 5/16" and 3/8" and 4.75mm.

Produce professional tube flares in a matter of seconds. This highly efficient tool allows you quick profits and improved customer service.

Just dial and activate your required operation and your done! The BrakeQuip Flaring Tool has become the industry standard. It produces single and double flares to SAE and DIN standards on any light walled tubing 3/16" to 1/2".

FEATURES:

- Punch turret has OP-1* and OP-2** punches positioned side by side for efficiency
- Cam lever operation provides speed and efficiency
- Features automatic punch extraction
- Smooth die channel does not mark tube
- Comes in a rugged plastic case
- *OP-1 = First Operation,
- **OP-2 = Second Operation

Creates these flares instantly:







Straightens Coiled Tube...Fast



METAL TUBE PROGRAM

The Handiest Tool in a Brake Mechanic's Toolbox

Brake Tube Pliers



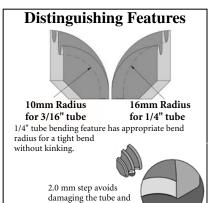
For use on 3/16" and 1/4" brake tube.

Convenient and Quality Crafted

Brake mechanics often testify that this tool is the handiest tool in their tool boxes. Brake Tube Pliers are lightweight, yet strong enough for any brake job.

Brake Tube Pliers are designed to work efficiently, securely, and accurately in tight spaces, without damaging the brake tube.

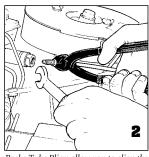
So, when the job calls for working with 3/16" or 1/4" brake tube, <u>Brake Tube Pliers will make life as easy as</u> **1. 2. 3.**



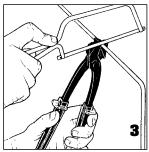
gives more support.



Brake Tube Pliers allows a tight 90° bend on the brake tube, right at the tube nut.



Brake Tube Pliers allow you to align the tube nut during assembly. In addition, it grips 3/16" or 1/4" brake tube securely without damaging it.



The hardened, square face on the back of Brake Tube Pliers acts as a guide to cut 3/16" or 1/4" brake tube squarely.

The Automotive Thread Gauge

Instantly identifies at least 99% of brake plumbing threads. Check Threads in an Instant...Accurately:



BQ2100

- Includes the 16 most popular Male and Female threads used on braking systems
- Includes both Male & Female size gauging
- Includes both Metric and Imperial
- Gauge can be used to plug fluid ports
- Color coded in groups for fast selection
- All threads are hardened for long life
- Comes in sturdy black plastic case



Each gauge is available separately.

PART NO.	DESCRIPTION
BQ2100	Kit
BQ2100A	3/8" x 24NF
BQ2100B	7/16" x 24NS
BQ2100C	7/16" x 20NF
BQ2100D	1/2" x 20NF
BQ2100E	M10 x 1.0
BQ2100F	M10 x 1.25
BQ2100G	M12 x 1.0
BQ2100H	M12 x 1.5
BQ2100J	9/16" x 18NF
BQ2100K	9/16" x 20NS
BQ2100L	M9 x 1.0
BQ2100M	M10 x 1.5
BQ2100N	M12 x 1.25
BQ2100P	M11 x 1.25
BQ2100Q	M14 x 1.5
BQ2100R	3/8" x 20BSF

Blue - Most popular Metric threads Red - Most popular Imperial threads Gold - Less popular Metric threads Green - Less popular Imperial threads

POWER STEERING PROGRAM

Repair Power Steering Hoses...Easily

Repair failed power steering hoses economically and quickly. Simply re-use the existing end fittings to replace the failed rubber hose utilizing BrakeQuip's uniquely designed crimp fittings.

Braze Fittings



Compression Fittings



Female Swivel Fittings



High Pressure Power Steering Hose



Temperature Range: -40° F to $+300^{\circ}$ F (-40° C to $+150^{\circ}$ C)

This hose has a high temperature rating and is compatible with most power steering oils. High expansion for noise resistance. Complies with SAE J2050 standards.

Low Pressure Power Steering Hose



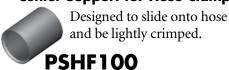
Temperature Range: -40° F to $+300^{\circ}$ F (-40° C to $+150^{\circ}$ C)

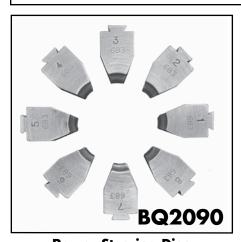
This hose has a high temperature rating and is compatible with most power steering oils. Fabric cover to distinguish it and for flexibility. Complies with SAE J1019 standards.



This flow restrictor is mainly used on smaller cars and in particular Asian & European vehicles. Its purpose is to restrict flow to eliminate power steering noise.

Center Support for Hose Clamp





Power Steering DiesSuits **BQ1005** machine. Crimp dies available for other crimping machines.



Power Steering Adaptor Kit



Crimp Setting ToolsFor power steering hoses.

MISCELLANEOUS FITTINGS



Universal Tandem Trailer Fitting (4 way)

- 3/8" x 24NF x 4 (Inverted Seat)
- Secured by bulkhead mount (Use **BQ13** bulkhead nut)
- Eliminates fittings and joins
- Any excess ports can be blanked off with a **BQ19** plug



Swivel Elbow

3/8" x 24NF - 3/8" x 24NF

This handy swivel fitting is ideal for a tight 90° situation where the connection needs to be seated on an inverted seat.



Universal Mounting Bracket

Universal hole size allows most brake hoses to be securely mounted. Bracket can be screwed on, riveted or welded to frame. Rounded finish for professional looks.

Braze On Fitting

The ultimate problem solver for

• Universal countersink hole for

• Popular No. 3 JIC take off point

connecting metal tube to hose.

BQ153



Brake Hose Retaining Clip

Universal clip design secures most brake hoses to mounting surface.



Bleed Screw Repair Kit

component that has a stripped or broken bleed screw. Simply drill and

tap to 1/8" x 27NPT thread. Works

This repair kit will rescue your brake

Suits Toyota vehicles

BQ181



3-Way Tee

- **FEATURES:**
- 3/8" x 24NF x 3 (Inverted Seat)
- All steel construction

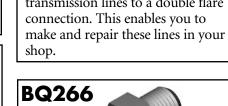


5/8" x 18NF inverted - Straight



5/8" x 18NF inverted - 90° **Transmission Line Adapters**

Convert your push on connection transmission lines to a double flare connection. This enables you to





3/16" & 1/4" tube sizes

Copper Seat Sealer

The ideal solution for sealing damaged seats. Suitable for all 3/8" and 10mm female fitting seats.



for all metals.





Braze-On Fitting

No. 6 JIC (9/16" x 18NF) male braze-on fitting for power steering tubes.



Female Hose Joiner

3/8" x 24NF No.3 JIC (AN) Joins 3/8" x 24NF female fittings – universal design for both seat types.



3-Wav Tee

3/8" x 24NF x (3) inverted seat Compact steel fitting for joining 3 lines.

BQ265

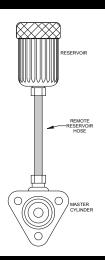


3-Way Tee

3/8" x 24NF x (2) inverted seat 1/8" x 27NPT x (1)

Compact steel fitting for installing brake pressure switch into system.

MISCELLANEOUS



Remote Reservoir Hose

This brake fluid compatible hose connects any remote brake fluid reservoir to the master cylinder.

PART NO.	ID SIZE	OD
BQ320	1/4"	7/16"
BQ321	5/16"	1/2"
BQ322	3/8"	9/16"



CONSUMABLES



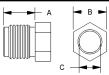
BQ33

A brazing rod for the professional brazing of steel, stainless or brass (or any combination of these metals). Designed for brazing high pressure fittings – Convenient pre-fluxed rod makes it a breeze to braze (No flux required) – Contains no Cadmium for safe use. (1/4 lb. - 8 rods per pack - 18" long)

Pre-fluxed Aluminum Brazing Rods BQ34 These pre-fluxed aluminum brazing rods make the welding of aluminum tubes and fittings easy and convenient. They come in packets of 5 rods - 18" long.

BrakeQuip 72 Copyright © 2002-2010

TUBE NUTS





Male Tube Nuts

PART NO.	THREAD	A	В	C
BQ72				
	M10 x 1	14mm	10mm 7/16"	3/16" DIN 1/4"
BQ2577	7/16" x 24NS	13mm		
BQ2578	1/2" x 20NF	12mm	1/2"	5/16"
BQ4276	3/8" x 20BSF	16mm	3/8"	3/16
BQ4277	7/16" x 20NF	18mm	7/16"	1/4"
BQ4285	3/8" x 24NF	16mm	3/8"	3/16"
BQ4510	M9 x 1	14mm	10mm	3/16"
BQ4511	M10 x 1	14mm	10mm	3/16"
BQ4511-11	M10 x 1	12mm	11mm	3/16"
BQ4511LT	M10 x 1	14mm	10mm	3/16"
BQ4512	M10 x 1.25	15mm	10mm	3/16"
BQ4513	M12 x 1	15mm	12mm	1/4"
BQ5555	3/8" x 24NF	10mm	3/8"	3/16"
BQ5842	7/16" x 24NS	10mm	7/16"	3/16"
BQ6118	7/16" x 20NF	18mm	7/16"	3/16"
BQ9169	M12 x 1	15mm	14mm	1/4" DIN
BQ9180	M12 x 1	15mm	12mm	3/16"
BQ9181	5/8" x 18NF	14mm	5/8"	3/8"
BQ9182	M12 x 1.5	13mm	12mm	1/4"
BQ9183	M14 x 1.5	15mm	14mm	1/4"
BQ9184	1/2" x 20NF	13mm	1/2"	3/16"
BQ9185	9/16" x 18NF	14mm	9/16"	3/16"
BQ9186	9/16" x 18NF	14mm	9/16"	1/4"
BQ9187	1/2" x 20NF	14mm	1/2"	1/4"
BQ9188	M10 x 1.5	15mm	10mm	3/16"
BQ9189	M11 x 1.0	15mm	11mm	3/16"
BQ9190	M11 x 1.25	15mm	11mm	3/16"
BQ9191	M11 x 1.5	15mm	11mm	3/16"
BQ9192	M12 x 1.25	15mm	12mm	3/16"
BQ9193	M12 x 1.5	15mm	12mm	3/16"
BQ9194	M13 x 1.0	15mm	13mm	3/16"
BQ9195	M13 x 1.25	15mm	13mm	3/16"
BQ9196	M13 x 1.5	15mm	13mm	3/16"
BQ9197	M14 x 1.5	15mm	14mm	5/16"
BQ9198	M16 x 1.5	16mm	16mm	5/16"
BQ9199	M18 x 1.5	16mm	18mm	5/16"

Female Tube Nuts

PART NO.

BQ2577SS

BQ4511SS

BQ4513SS

BQ5555SS

BQ5842SS

FART NO.	INKEAD	A	l D	
BQ55	3/8" x 24NF	8mm	1/2"	3/16"
BQ57	7/16" x 20NF	3/8"	9/16"	1/4"
BQ9174	M12 x 1	10mm	16mm	3/16"
BQ9175	M10 x 1	10mm	1/2"	3/16"
BQ9176	3/8" x 24NF	10mm	1/2"	3/16"
BQ9177	1/2" x 20NF	7/16"	5/8"	5/16"
BQ9178	M12 x 1.5	10mm	16mm	1/4"
BQ9179	M12 x 1	10mm	16mm	1/4"

Tube Nuts

Most BrakeQuip tube nuts have two distinct features for easier installation & dismantling.

- 1. A small step on end of the thread
 - This allows for easier installation because the step acts as a guide & makes it easier to start the thread. It also gives the thread clearance at the end which eliminates the problem of flaring out when over tightened. If this happens, the nut can be very difficult to remove & can some times destroy the thread when removed.
- A thread relief under the hex Apart from looking more professional, this allows the nut to be screwed down right up to the hex if necessary.

FEATURES:

- Male & Female
- Imperial & Metric Threads
- Various tube sizes
- Zinc plated for corrosion resistance

Assortment kits available.
To order see Part No. **BQ7005** & **BQ7006**.

See page 78 for Assortment Kit.

STAINLESS STEEL TUBE NUTS



Male

Male

Male

Male

Male



7/16" x 24NS





10mm

Stainless Steel Tube Nuts

Give your vehicle the professional look of non-rusting stainless steel.

- Bright finish
- · Professional design
- Long lasting

7/16"

3/16"

THREAD ADAPTERS

Male – Female Thread Adapters

Save time & hassle when adapting different threads quickly & easily. Universal Male thread can be sealed with all sealing combinations.

FEATURES:

- Imperial & Metric Threads
- Inverted seat & drill point seats available
- Zinc plated for corrosion resistance

Assortment kit available. To order see Part No. **BQ7004**. See page 78 for Assortment Kit.











	S

PART NO.	MALE THREAD	FEMALE THREAD	SEAT TYPE	A	В
BQ40	M10 x 1	M10 x 1	Y	13mm	13mm
BQ41	M10 x 1	M10 x 1.25	X	12mm	13mm
BQ42	M10 x 1.25	M10 x 1	X	12mm	13mm
BQ43	M12 x 1	M10 x 1	X	12mm	16mm
BQ44	M10 x 1	M12 x 1	X	12mm	16mm
BQ45	3/8" x 24NF	7/16" x 24NS	X	12mm	9/16"
BQ46	7/16" x 24NS	3/8" x 24NF	X	12mm	9/16"
BQ47	7/16" x 20NF	3/8" x 24NF	X	12mm	9/16"
BQ48	1/8" x 27NPT	3/8" x 24NF	X	12mm	1/2"
BQ49	M10 x 1	3/8" x 24NF	X	12mm	13mm
BQ50	3/8" x 24NF	M10 x 1	X	12mm	1/2"
BQ120	1/2" x 20NF	3/8" x 24NF	X	12mm	16mm
BQ121	9/16" x 20NS	3/8" x 24NF	X	12mm	11/16"
BQ122	1/2" x 20NF	7/16" x 24NS	X	12mm	16mm
BQ123	9/16" x 18NF	7/16" x 24NS	X	12mm	11/16"
BQ124	9/16" x 18NF	3/8" x 24NF	X	12mm	11/16"
BQ125	M10 x 1	3/8" x 24NF	Y	12mm	13mm
BQ126	7/16" x 20NF	M10 x 1	Y	12mm	9/16"
BQ127	7/16" x 24NS	1/2" x 20NF	X	12mm	5/8"
BQ156	3/8" x 24NF	3/8" x 24NF	X	12mm	9/16"
BQ187	M10 x 1.5	1/8" x 27NPT	Y	11mm	9/16"
BQ246	1/8" x 27NPT	M12 x 1	Y	12mm	16mm
BQ247	3/8" x 24NF	1/8" x 27NPT	Y	11mm	9/16"
BQ248	1/2" x 20NF	1/8" x 27NPT	Y	11mm	9/16"
BQ260	3/8" x 24NF	1/2" x 20NF	X	12mm	16mm
BQ261	3/8" x 24NF	9/16" x 18NF	X	12mm	11/16"
BQ262	9/16" x 18NF	3/8" x 24NF	Y	12mm	11/16"

BUMP TUBE ADAPTERS

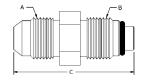
Bump Tube Adapters

Handy, hard to get tube adapters for power steering & fuel systems.

FEATURES:

- Comes with a high temperature Viton "O" ring
- Imperial & Metric Threads

Assortment kit available. To order see Part No. **BQ7003**. See page 78 for Assortment Kit.







PART NO.	A	В	C
14MMBT-6MJ	9/16" x 18NF (No.6 JIC)	M14 x 1.5	39mm
16MMBT-6FI	5/8" x 18NF (Inverted Seat)	M16 x 1.5	32mm
16MMBT-6MJ	9/16" x 18NF (No.6 JIC)	M16 x 1.5	39mm
18MMBT-6MJ	9/16" x 18NF (No.6 JIC)	M18 x 1.5	39mm
5MBT-5MJ	1/2" x 20NF (No. 5 JIC)	1/2" x 20NF	37mm
7MBT-6MJ	9/16" x 18NF (No.6 JIC)	11/16" x 18NF	41mm

MALE TEST ADAPTERS

Male Test Adapters

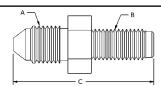
These handy test Adapters can be used for a variety of applications including tapping into your hydraulic system for pressure readings. Will fit most bleed screw openings.

FEATURES:

- Imperial & Metric Threads
- Take off point are universal JIC ends
- Zinc plated for corrosion resistance Assortment kit available.

To order see Part No. **BQ7010**. See page 79 for Assortment Kit.

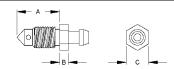




PART NO.	A	В	C
BQ128	3/8" x 24NF (No. 3 JIC)	M10 x 1.25	36mm
BQ129	3/8" x 24NF (No. 3 JIC)	M10 x 1.00	36mm
BQ130	3/8" x 24NF (No. 3 JIC)	M10 x 1.5	60mm
BQ131	7/16" x 20NF (No. 4 JIC)	3/8" x 24NF	37mm
BQ132	3/8" x 24NF (No. 3 JIC)	1/4" x 28NF	36mm
BQ133	3/8" x 24NF (No. 3 JIC)	5/16" x 24NF	36mm
BQ134	7/16" x 20NF (No. 4 JIC)	7/16" x 24NS	37mm
BQ135	3/8" x 24NF (No. 3 JIC)	3/8" x 24NF	36mm
BQ144	7/16" x 20NF (No. 4 JIC)	M12 x 1.00	37mm
BQ145	7/16" x 20NF (No. 4 JIC)	M10 x 1.00	30mm
BQ157	3/8" x 24NF (No. 3 JIC)	1/8" x 28BSPP	30mm

BLEED SCREWS





PART NO.	THREAD	A	В	C
BQ4433	3/8" x 24NF	20mm	5mm	10mm
BQ4434	M10 x 1	23mm	6mm	10mm
BQ4435	M10 x 1	19mm	6mm	10mm
BQ4438	5/16" x 24NF	17.5mm	5mm	5/16"
BQ4439	1/4" x 28NF	15mm	5mm	1/4"
BQ4440	M10 x 1.5	18mm	5mm	10mm
BQ4441	M7 x 1	22mm	5mm	1/4"
BQ4442	M8 x 1.25	22mm	5mm	8mm
BQ4443	M8 x 1	18mm	5mm	8mm
BQ4444	7/16" x 24NS	24mm	5mm	7/16"
BQ4445	7/16" x 20NF	21mm	5mm	7/16"
BQ4446	M10 x 1.25	21mm	5mm	10mm

Bleed Screws

These popular bleed screws makes replacement easy.

FEATURES:

- · Heavy duty hex allows for good griping
- Zinc plated for corrosion resistance
- Imperial & Metric Threads

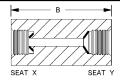
Assortment kit available.
To order see Part No. **BQ7014**.
See page 79 for Assortment Kit.

Bleeder Caps



BQ315 (Small) BQ316 (Large)

FEMALE TUBE JOINERS







PART NO.	THREAD	SEAT TYPE	A	В
BQ110	3/8" x 24NF	X	1/2"	22.2mm
BQ111	7/16" x 24NS	X	9/16"	25.0mm
BQ112	1/2" x 20NF	X	5/8"	25.0mm
BQ113	5/8" x 18NF	X	3/4"	29.0mm
BQ114	M10 x 1	Y	13.0mm	29.0mm
BQ115	3/8" x 24NF	Y	1/2"	29.0mm
BQ116	M12 x 1	X	5/8"	25.0mm
BQ117	M10 x 1	X	13.0mm	22.0mm
BQ119	9/16" x 18NF	X	3/4"	27.0mm
BQ147	M12 x 1	Y	16.00mm	28.0mm

Female Tube Joiners

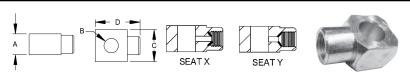
The recommended way to legally join two tubes together. BrakeQuip tube joiners allow you to join tubes professionally & safely.

FEATURES:

- Imperial & Metric Threads
- Inverted seat & drill point seats available
- Zinc plated for corrosion resistance

Assortment kit available. To order see Part No. **BQ7009**. See page 79 for Assortment Kit.

BANJO UNIONS



PART NO.	THREAD	SEAT TYPE	A	В	C	D
BQ60	3/8" x 24NF	X	1/2"	10mm	17mm	27mm
BQ61	M10 x 1	X	13mm	10mm	17mm	27mm
BQ62	7/16" x 24NS	X	14mm	7/16"	18mm	28mm
BQ63	1/2" x 20NF	X	16mm	1/2"	20mm	30mm

Banjo Unions

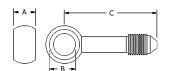
These fittings allow you to convert most joints to a sharp 90 degrees legally & professionally. The swivel feature of these fittings gives you more flexibility in installation.

FEATURES:

- Imperial & Metric Threads
- Zinc plated for corrosion resistance

Assortment kit available. To order see Part No. **BQ7001**. See page 78 for Assortment Kit.

RANIO ADADTEDS



PART NO.

BQ150





Banjo Adapters

These fittings allow you to convert most joints to a sharp 90° legally & professionally. The swivel feature of these fittings gives you more flexibility in installation.

FEATURES:

- Imperial & Metric Threads
- Zinc plated for corrosion resistance

Assortment kit available. To order see Part No. **BQ7001**. See page 78 for Assortment Kit.

BQ151	10mm	10mm	21mm	3/8" x 24NF (No. 3 JIC)
BQ152	10mm	10mm	21mm x (2)	3/8" x 24NF (No. 3 JIC)
BQ155	10mm	10mm	42mm	7/16" x 20NF (No.4 JIC)

BULKHEAD NUTS

Bulkhead Nuts

The biggest range of brake hose bulkhead nuts in the country.

FEATURES:

- Zinc plated for corrosion resistance
- Imperial & Metric Threads
- Heavy duty construction







PART NO.	THREAD	Α	В
BQ13	5/8" x 18NF	15/16"	8mm
BQ75	7/8" x 14NF	1-1/8	8mm
BQ77	11/16" x 16NF	1"	8mm
BQ78	3/8" x 24NF	1/2"	5mm
BQ79	M10 x 1	13mm	5mm
BQ80	7/16" x 20NF	5/8"	6mm
BQ81	M12 x 1	19mm	6mm
BQ82	M12 x 1.5	19mm	6mm
BQ83	1/2" x 20NF	3/4"	6mm
BQ84	3/4" x 16NF	1-1/16"	8mm
BQ85	M20 x 1.5	27mm	8mm
BQ86	M18 x 1.5	25mm	8mm
BQ87	M16 x 1.5	22mm	7mm
BQ88	M14 x 1.5	19mm	6mm
BQ89	7/8" x 18NS	1-1/8"	8mm

COPPER WASHERS

Copper Washers

Heavy duty copper washers for maximum sealing power. The legal & professional way to seal high pressure hydraulic braking systems.

FEATURES:

- Sizes to fit all banjo bolts
- · Reduced outer diameter for less interference
- Annealed for maximum sealing

Assortment kit available. To order see Part No. **BQ7000**. See page 78 for Assortment Kit.



PART NO.	NOMINAL ID	A	В	C
BQ813	8mm	8.1	13.00	1.3
BQ3858	3/8"	9.6	15.60	1.5
BQ1016	10mm	10.1	16.00	1.5
BQ1118	7/16"	11.2	18.00	1.5
BQ1218	12mm	12.1	18.00	1.5
BQ1320	1/2"	12.8	20.00	2.0
BQ1421	9/16"	14.3	22.00	2.0
BQ1522	15mm	15.1	22.00	2.0
BQ1624	16mm	16.1	24.00	2.0

BANJO BOLTS

Banjo Bolts

A banjo bolt for every application.

FEATURES

- Reduced head size for appearance & less interference
- Zinc plated for corrosion resistance
- Imperial & Metric Threads

Assortment kit available. To order see Part No. **BQ7007**. See page 79 for Assortment Kit.









PART NO.	THREAD	HEAD STYLE	A	В
BQ8076	M8 x 1	R	17mm [11/16"]	10mm
BQ8077	M8 x 1.25	R	16mm [5/8"]	10mm
BQ8078	M12 x 1.25	R	25mm [1"]	14mm
BQ8083 *	M10 x 1	Н	34.5mm [1-3/8"]	14mm
BQ8084 *	M10 x 1.25	Н	34.5mm [1-3/8"]	14mm
BQ8085 *	3/8" x 24NF	Н	34.5mm [1-3/8"]	9/16"
BQ8086	M10 x 1.5	R	24mm [15/16"]	11mm
BQ8087	M11 x 1.25	R	24mm [15/16"]	5/8"
BQ8088	M10 x 1.5	R	27mm [1-1/16"]	10mm
BQ8089	7/16" x 20NF	R	24mm [15/16"]	7/16"
BQ8090	7/16 x 24NS	R	27mm [1-1/16"]	1/2"
BQ8092	M12 x 1.5	R	25mm [1"]	14mm
BQ8093	3/8" x 24NF	R	25mm [1"]	14mm
BQ8094	M10 x 1	R	26mm [1"]	14mm
BQ8095	M10 x 1	R	22mm [7/8"]	12mm
BQ8096	7/16" x 20NF	R	27mm [1-1/16"]	11mm
BQ8097	1/2" x 20NF	R	30mm [1-3/16"]	9/16"
BQ8098	M12 x 1	R	21mm [13/16"]	13mm
BQ8099	M10 x 1 25	R	22mm [7/8"]	12mm

^{*} Double Banjo Bolt

FITTING PLUGS













PART NO.	THREAD	A	В
BQ18	M10 x 1	5mm	10mm
BQ19	3/8" x 24NF	3/16"	10mm
BQ26	7/16" x 24NS	1/4"	11mm
BQ160	3/8" x 24NF	1/2"	8mm
BQ161	7/16" x 24NS	9/16"	8mm
BQ162	7/16" x 20NF	9/16"	8mm
BQ163	1/2" x 20NF	16mm	8mm
BQ164	M10 x 1	13mm	8mm
BQ165	M10 x 1.25	13mm	8mm
BQ166	M12 x 1	16mm	8mm
BQ167	M12 x 1.5	16mm	8mm

Fitting Plugs

The ideal fitting for blanking off high pressure fluid ports. Fitting design has a universal seat so no sealing compounds necessary.

FEATURES:

- Zinc plated for corrosion resistance
- Imperial & Metric Threads

3-WAY TUBE TEE'S WITH MOUNTING HOLE











PART NO.	THREAD	SEAT TYPE	Α	В	C	D
BQ56A	3/8" x 24NF	X	28mm	1/2"	7.70mm	5/16"
BQ90A	3/8" x 24NF	Y	1-1/4"	1/2"	9.00mm	5/16"
BQ91A	M10 x 1	X	1-1/4"	1/2"	9.00mm	8mm
BQ92A	7/16" x 24NS	X	1-1/4"	14mm	9.00mm	5/16"
BQ93	1/8" x 27NPT	Y	26mm	1/2"	10.75mm	5/16"
BQ94	7/16" x 20NF	Y	30mm	14mm	10.75mm	3/8"
BQ95A	M10 x 1	Y	1-1/4"	14mm	10.00mm	7mm

3-Way Tube Tee's with Mounting Hole

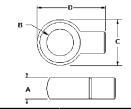
The ideal fitting for legally joining 3 tubes together. Also features a mounting hole for secure installation.

FEATURES:

- Imperial & Metric Threads
- Inverted seat & drill point seats available
- Zinc plated for corrosion resistance

Assortment kit available. To order see Part No. **BQ7002**. See page 78 for Assortment Kit.

WELD ON BANJO HEADS







PART NO.	A	В	C	D
BQ223	8mm	10mm	17mm	25mm
BQ224	10mm	10mm	18mm	25mm
BQ225	10mm	7/16"	19mm	25mm

Weld On Banjo Heads

Designed to make plumbing easy when banjo fittings are necessary.

Simply braze 3/16" (4.75mm) tube to banjo head.

Can also be countersunk for 1/4" tube.

ALUMINUM WELD ON FITTINGS







				- 1
PART NO.	THREAD	SEAT ANGLE	В	A
BQ170	9/16" x 18NF	37°	20mm	3/8"
BQ171	5/8" x 18NF	45°	22mm	3/8"
BQ172	3/4" x 16NF	37°	23mm	1/2"
BQ173	7/8" x 14NF	37°	26mm	5/8"
BQ174	1-1/16" x 14	45°	34mm	3/4"

Aluminum Weld On Fittings

The ultimate convenience item for aluminum tubes found on air conditioning and oil cooler lines. This problem solver will make it easy to connect aluminum tube to flexible hose.

The pre-fluxed aluminum brazing rods **BQ34** are ideal for brazing these fittings.







BQ7000

BQ7002

BQ7004







BQ7001

BQ7005

Copper Washers

BQ7000

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PART NO.	DESCRIPTION	QTY.
BQ1016	10mm ID x 16mm OD x 1.5mm thick	20
BQ1118	7/16" ID x 18mm OD x 1.5mm thick	20
BQ1218	12mm ID x 18mm OD x 1.5mm thick	20
BQ1320	1/2" ID x 20mm OD x 2mm thick	20
BQ1421	9/16" ID x 21mm OD x 2mm thick	10
BQ1522	15mm ID x 22mm OD x 2mm thick	10
BQ1624	16mm ID x 24mm OD x 2mm thick	10
BQ3858	3/8" ID x 5/8" OD x 1.5mm thick	20

BQ3858	3/8" ID x 5/8" OD x 1.5mm thick	20
BQ1624	16mm ID x 24mm OD x 2mm thick	10
BQ1522	15mm ID x 22mm OD x 2mm thick	10
BQ1421	9/16" ID x 21mm OD x 2mm thick	10
BQ1320	1/2" ID x 20mm OD x 2mm thick	20
BQ1218	12mm ID x 18mm OD x 1.5mm thick	20
BQ1118	7/16" ID x 18mm OD x 1.5mm thick	20
BQIUIO	10mm 1D x 16mm OD x 1.5mm tnick	20

Banjo I	Unions	& Ad	lapters
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BQ7001

PART NO.	DESCRIPTION	QTY.
BQ60	Union 10mm Hole x 1/2" (T) – 3/8" x 24NF (IS)	4
BQ61	Union 10mm Hole x 13mm (T) – M10x1 (IS)	4
BQ62	Union 7/16" Hole x 14mm (T) – 7/16" x 24NS (IS)	4
BQ63	Union 1/2" Hole x 16mm (T) – 1/2" x 20NF (IS)	4
BQ150	Adapter 10 x 10mm (Ext.) – 3/8" x 24NF (No. 3 JIC)	4
BQ151	Adapter 10 x 10mm – 3/8" x 24NF (No. 3 JIC)	4

T = Thickness IS = Inverted Seat

maie -	remaie	ınreaa	Adapters

		•	
PART NO.		DESCRIPTION	QTY.
BQ40	(M) M10 x 1	(F) M10 x 1 (DPS)	4
BQ41	(M) M10 x 1	(F) M10 x 1.25 (IS)	4
BQ42	(M) M10 x 1.25	(F) M10 x 1 (IS)	4
BQ43	(M) M12 x 1	(F) M10 x 1 (IS)	4
BQ44	(M) M10 x 1	(F) M12 x 1 (IS)	4
BQ45	(M) 3/8" x 24NF	(F) 7/16" x 24NS (IS)	4
BQ46	(M) 7/16" x 24NS	(F) 3/8" x 24NF (IS)	4
BQ47	(M) 7/16" x 20NF	(F) 3/8" x 24NF (IS)	4
BQ48	(M) 1/8" x 27NPT	(F) 3/8" x 24NF (IS)	4
BQ49	(M) M10 x 1	(F) 3/8" x 24NF (IS)	4
BQ50	(M) 3/8" x 24NF	(F) M10 x 1 (IS)	4
BQ120	(M) 1/2" x 20NF	(F) 3/8" x 24NF (IS)	4
BQ121	(M) 9/16" x 20NS	(F) 3/8" x 24NF (IS)	4
BQ122	(M) 1/2" x 20NF	(F) 7/16" x 24NS (IS)	4
BQ123	(M) 9/16" x 18NF	(F) 7/16" x 24NS (IS)	4
BQ124	(M) 9/16" x 18NF	(F) 3/8" x 24NF (IS)	4
BQ125	(M) M10 x 1	(F) 3/8" x 24NF (DPS)	4
BQ156	(M) 3/8" x 24NF	(F) 3/8" x 24NF (IS)	4
S - Inverted	Soot DDS - Drill D	oint Soat (M) Malo (E) Fomale	,

IS = Inverted Seat DPS = Drill Point Seat (M) Male (F) Female

3-Way Tube Tee with Mounting Hole

BQ7002

PART NO.		DESCRIPTION	QTY.
BQ56A	3/8" x 24NF (IS)	5/16" Mount Hole	2
BQ90A	3/8" x24NF (DPS)	5/16" Mount Hole	2
BQ91A	M10 x 1 (IS)	8mm Mount Hole	2
BQ92A	7/16" x 24NS (IS)	5/16" Mount Hole	2
BQ93	1/8" x 27NPT	5/16" Mount Hole	2
BQ94	7/16" x 20NF (DPS)	3/8" Mount Hole	2
BQ95A	M10 x 1 (DPS)	7mm Mount Hole	2

IS = Inverted Seat DPS = Drill Point Seat

Metric Tube Nuts

PART NO.		DESCRIPTION	QTY.
BQ72	Male	M10 x 1 - 3/16" Tube (DIN)	4
BQ4511	Male	M10 x 1 - 3/16" Tube	10
BQ4512	Male	M10 x 1.25 - 3/16" Tube	6
BQ4513	Male	M12 x 1 – 1/4" Tube	6
BQ9174	Female	M12 x 1 - 3/16" Tube	4
BQ9175	Female	M10 x 1 - 3/16" Tube	4
BQ9178	Female	M12 x 1.5 – 1/4" Tube	4
BQ9179	Female	M12 x 1 – 1/4" Tube	4
BQ9180	Male	M12 x 1 - 3/16" Tube	4
BQ9182	Male	M12 x 1.5 - 1/4" Tube	4
BQ9183	Male	M14 x 1.5 - 6mm Tube	4
BQ9188	Male	M10 x 1.5 - 3/16" Tube	4
BQ9191	Male	M11 x 1.5 - 3/16" Tube	4
BQ9192	Male	M12 x 1.25 - 3/16" Tube	4
BQ9193	Male	M12 x 1.5 - 3/16" Tube	4

Bump Tube Adapters

BQ7003

bomp robe Adapters		ud, ooo
PART NO. DESCRIPTION		QTY.
14MMBT-6MJ	M14 x 1.5 - 9/16" x 18NF (No. 6 JIC)	4
16MMBT-6FI	M16 x 1.5 - 5/8" x 18NF (Female Inverted)	4
16MMBT-6MJ	M16 x 1.5 - 9/16" x 18NF (No. 6 JIC)	4
18MMBT-6MJ	M18 x 1.5 - 9/16" x 18NF (No. 6 JIC)	4
5MBT-5MJ	1/2" x 20NF - 1/2" x 20NF (No. 5 JIC)	4
7MBT-6MJ	11/16" x 16NF – 9/16" x 18NF (No. 6 JIC)	4

ASSORTMENT KITS





BQ7006



BQ7006







BQ7007

BQ7010

BQ7014

Imperial Tube Nuts

PART NO.		DESCRIPTION	QTY.
BQ57	Female	7/16" x 20NF – 1/4" Tube	4
BQ2577	Male	7/16" x 24NS – 1/4" Tube	10
BQ2578	Male	1/2" x 20NF – 5/16" Tube	6
BQ4276	Male	3/8" x 20BSF – 3/16" Tube	4
BQ4277	Male	7/16" x 20NF – 1/4" Tube	4
BQ4285	Male	3/8" x 24NF – 3/16" Tube	4
BQ5555	Male	3/8" x 24NF – 3/16" Tube	10
BQ5842	Male	7/16" x 24NS – 3/16" Tube	10
BQ6118	Male	7/16" x 20NF – 3/16" Tube	6
BQ9176	Female	3/8" x 24NF – 3/16" Tube	4
BQ9177	Female	1/2" x 20NF – 5/16" Tube	4
BQ9184	Male	1/2" x 20NF – 3/16" Tube	4
BQ9185	Male	9/16" x 18NF – 3/16" Tube	4
BQ9186	Male	9/16" x 18NF – 1/4" Tube	4
BQ9187	Male	1/2" x 20NF – 1/4" Tube	4

Banjo Bolts	BQ7007
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PART NO.	DE	SCRIPTION	QTY.
BQ8086	M10 x 1.5	L = 23mm	4
BQ8087	M11 x 1.25	L = 23mm	4
BQ8088	M10 x 1.5	L = 29mm	4
BQ8089	7/16" x 20NF	L = 15/16"	4
BQ8090	7/16" x 24NS	L = 1-1/16"	4
BQ8092	M12 x 1.5	L = 25mm	4
BQ8093	3/8" x 24NF	L = 1"	6
BQ8095	M10 x 1	L = 22mm	6
BQ8096	7/16" x 20NF	L = 1-1/16"	4
BQ8097	1/2" x 20NF	L = 1-3/16"L	4
BQ8098	M12 x 1	L = 21mm	4
BQ8099	M10 x 1.25	L = 22mm	4

Female Tube Joiners BQ7009

PART NO.	DESCRIPTION	QTY.
BQ110	3/8" x 24NF (IS)	4
BQ111	7/16" x 24NS (IS)	4
BQ112	1/2" x 20NF (IS)	4
BQ114	M10 x 1 (DPS)	4
BQ115	3/8" x 24NF (DPS)	4
BQ116	M12 x 1 (IS)	4
BQ117	M10 x 1 (IS)	4

IS = Inverted Seat DPS = Drill Point Seat

Male Test Adapters

BQ7010

PART NO.	DESCRIPTION	QTY.
BQ129	M10 x 1.0 - 3/8" x 24NF (No. 3 JIC)	4
BQ130	M10 x 1.5 - 3/8" x 24NF (No. 3 JIC)	4
BQ131	3/8" x 24NF - 7/16" x 20NF (No. 4 JIC)	4
BQ133	5/16" x 24NF - 3/8" x 24NF (No. 3 JIC)	4
BQ134	7/16" x 24NS - 7/16" x 20NF (No. 4 JIC)	4
BQ135	3/8" x 24NF - 3/8" x 24NF (No. 3 JIC)	4
BQ144	M12 x 1.0 - 7/16" x 20NF (No. 4 JIC)	4

Brake Hose Plugs

BQ7012

PART NO.	DESCRIPTION	QTY.
BQ18	Male M10 x 1	2
BQ19	Male 3/8" x 24NF	2
BQ26	Male 7/16" x 24NS	2
BQ160	Female 3/8" x 24NF	2
BQ161	Female 7/16" x 24NS	2
BQ162	Female 7/16" x 20NF	2
BQ163	Female 1/2" x 20NF	2
BQ164	Female M10 x 1	2
BQ165	Female M10 x 1.25	2
BQ166	Female M12 x 1	2
BQ167	Female M12 x 1.5	2
BQ1020	Blocking off Tool (Fits banjo holes 3/8" to 5/8")	1

Bleed Screws

BQ7014

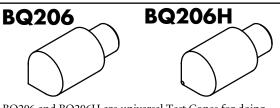
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PART NO.	DESCRIPTION	QTY.
BQ315	Bleeder Cap - Small	10
BQ316	Bleeder Cap - Large	10
BQ4433	Bleed Screw 3/8" x 24NF	6
BQ4434	Bleed Screw M10 x 1 Long	4
BQ4435	Bleed Screw M10 x 1 Short	4
BQ4438	Bleed Screw 5/16" x 24NF	4
BQ4439	Bleed Screw 1/4" x 28NF	4
BQ4440	Bleed Screw M10 x 1.5	4
BQ4441	Bleed Screw M7 x 1	4
BQ4442	Bleed Screw M8 x 1.25	4
BQ4443	Bleed Screw M8 x 1	4
BQ4444	Bleed Screw 7/16" x 24NS	4
BQ4445	Bleed Screw 7/16" x 20NF	4
BQ4446	Bleed Screw M10 x 1.25	4

Test Adapter Kit BQ7013 see page 80.

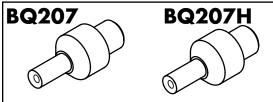
SYSTEM AIDS & ACCESSORIES

Test Cones

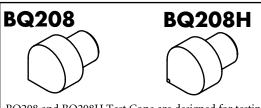




BQ206 and BQ206H are universal Test Cones for doing most general applications.



BQ207 and BQ207H Test Cones are designed for testing female fittings with inverted seats.



BQ208 and BQ208H Test Cone are designed for testing extra long fittings.





BQ206S and BQ206HS Test Cones are designed for testing female swivel fittings and female fittings with a drill point seat (DPS).



Pressure Test Adapter Kit

PART NO.	QUANTITY	SIZE
BQ27	2	3/8"
BQ27H	2	3/8"
BQ28	2	10mm
BQ28H	2	10mm
BQ29	2	7/16"
BQ29H	2	7/16"
BQ30	2	12mm
BQ30H	2	12mm
BQ38	2	16mm
BQ38H	2	16mm
BQ39	2	15mm
BQ39H	2	15mm
BQ1020	1	3/8" - 5/8"

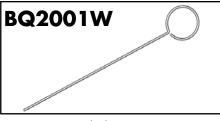
Assortment Kit BQ7013

Note: Earlier machines with threaded cones will need the test adapter **BQ1023** and **BQ1024** to use these quick change cones.

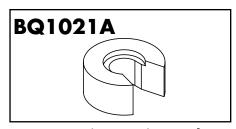
System Aids



Fitting Test Spade



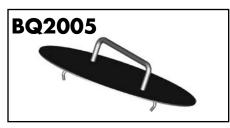
Constriction Gauge



Rear Crimp Setting Tool



Switch Override Cap



Pro System Crimp Head Dust Cover



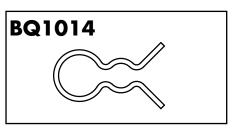
Pro System Crimp Setting Tool



Countersink Drill Bit



Econo System
Crimp Setting Spade



Econo System Crimp Setting Clip

SYSTEM AIDS & ACCESSORIES



Banjo Blocking-Off Tool

A professional tool for blocking-off banjo fittings. Ideal for blocking off brake hoses with banjo fittings during maintenance & trouble shooting. Copper Washer sealing surfaces allows for sealing high pressures. Easy to use & reliable. Fits banjos holes 3/8" to 5/8".





Fitting Plugs

The ideal fitting for blanking off high pressure fluid ports. Fitting design has a universal seat so no sealing compounds necessary.

FEATURES:

- · Zinc plated for corrosion resistance
- Imperial & Metric Threads





Assortment kit available.

To order see Part No.

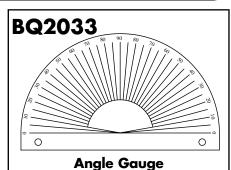




PART NO.	DESCRIPTION	THREAD	A	В
BQ18	Male Plug	M10 x 1	5mm	10mm
BQ19	Male Plug	3/8" x 24NF	3/16"	10mm
BQ26	Male Plug	7/16" x 24NS	1/4"	11mm
BQ160	Female Plug	3/8" x 24NF	1/2"	15mm
BQ161	Female Plug	7/16" x 24NS	9/16"	15mm
BQ162	Female Plug	7/16" x 20NF	9/16"	15mm
BQ163	Female Plug	1/2" x 20NF	16mm	16mm
BQ164	Female Plug	M10 x 1	13mm	15mm
BQ165	Female Plug	M10 x 1.25	13mm	15mm
BQ166	Female Plug	M12 x 1	16mm	16mm
BQ167	Female Plug	M12 x 1.5	16mm	16mm







Can be bench mounted. Ideal for aligning tubes and fittings.



This grease gun setup is designed for lubricating the BQ1005 series machine.

Remove Frozen Bleeder Screws like a Pro...Easily Introducing the new Bleeder Buster Tool Kit



No more heating up No more drilling and tapping

No more hammering No more cursing



• Can save you a lot of time.

Pays for itself very quickly.

• Works on both cast iron and aluminum.

BQ2200

It is as simple as 1, 2, 3. Works every time.

- 1. Place filler wire into end of bleeder and cut to length.
- 2. Install tool into your air chisel and shock bleeder from the top.
- 3. Unscrew bleed screw with conventional tool.

How does it work? Installing the wire into the bleed screw prevents the walls of the bleed screw from collapsing when removing. Applying impact to the bleed screw for about three to four seconds will compress and work harden the bleeder screw and "shock" the threads free.

PART NO.	DESCRIPTION	QTY
BQ2200	Bleeder Buster Kit	
BQ2200-1	Adaptor Removal Tool	1
BQ2200W	Filler Wire Kit	1
BQ315	Bleeder Cap Small	10
BQ316	Bleeder Cap Large	10
BQ4433	Bleed Screw 3/8"NF	4
BQ4434	Bleed Screw M10 x 1 Long	4
BQ4435	Bleed Screw M10 x 1 Short	4
BQ4438	Bleed Screw 5/16 x 24NF	4
BQ4439	Bleed Screw 1/4 x 28NF	4
BQ4440	Bleed Screw M10 x 1.5	4
BQ4441	Bleed Screw M7 x 1	4
BQ4442	Bleed Screw M8 x 1.25	4
BQ4443	Bleed Screw M8 x 1	4
BQ4444	Bleed Screw 7/16 x 24NS	4
BQ4445	Bleed Screw 7/16 x 20NF	4
BQ4446	Bleed Screw M10 x 1.25	4

Note: The "compressed" bleed screw will need to be replaced after removal. A selection of replacement bleed screws supplied in kit. Additional bleed screws available.

FITTING STORAGE SYSTEM

Save Space and Find Parts Quicker



Shelves slide out for easy access. Each shelf can hold a combination of ten 3-1/2" wide shelf bins or five 7" wide shelf bins or any combination of these two sizes. Unit can be stacked and bolted together as shown in photo.

BQ78200 Storage System Kit

Consists of:

1 x (2 drawer) Sliding Shelf Cabinet

2 x (4 drawer) Sliding Shelf Cabinets

1 x Stationary Leg Set

80 x 3-1/2" Wide Bins

10 x 7" Wide Bins

50 x 3-1/2" Divider Sets

Or make your own modular system.

Shelf bins can be ordered separately in whatever combination best fits your needs. Three dividers come with each shelf bin as standard. Each shelf bin has 7 slots available to allow for maximum utilization. Dividers are available separately.



Typical configuration for shelf bins. Modular design allows for customization to suit you.



Mobile Inventory

Order the BQ78192 heavy duty caster leg set and have the inventory come to you!

PART NO.	DESCRIPTION	DIMENSIONS
BQ78189	Fitting Storage Cabinet - 2 Shelf	41"(W) x 12"(H) x 12"(D)
BQ78190	Fitting Storage Cabinet - 4 Shelf	41"(W) x 21"(H) x 12"(D)
BQ78191	Stationary Leg Set	4"(H)
BQ78192	Heavy Duty Caster Leg Set (2 casters with brakes)	6"(H) total 10"(H)
BQ78193	Mounting Shelf	41"(W) x 6"(H) x 12"(D)
BQ78194	Fitting Bins x 10 - 3-1/2" wide (Includes 30 dividers)	3.5"(W) x 4"(H) x 11"(D)
BQ78195	Fitting Bins x 5 - 7" wide (Includes 15 dividers)	7"(W) x 4"(H) x 11"(D)
BQ78196	Dividers for 3-1/2" Bins (3 - Set)	
BQ78197	Dividers for 7" Bins (3 - Set)	

EDUCATIONAL INFORMATION

Identify Fittings in 60 Seconds or Less

One of the biggest time wasters is time spent identifying the fittings. BrakeQuip has designed a system around the fitting catalog so that you can identify a fitting in seconds once you have identified the thread if applicable. The first thing you need to do is understand the fitting numbering system.

For crimp style fittings, BrakeQuip has 9 different product groups and all start with HF (Hose Fitting). Usually if it is not a crimp fitting, the part number will start with BQ (BrakeQuip).

Follow these steps for systemizing this quick find process:

- 1. Decide which fitting group the fitting falls under.
- 2. Select the fitting style or the way it is mounted. Use the Fitting Catalog contents section at the front of the catalog until you get familiar with catalog.
- 3. This narrows your search down to a couple of pages or less. Identify what is unique about the fitting and focus on this point in the Catalog.
- 4. Confirm your selection by checking that all the important attributes match the fitting you are seeking.

NOTE:

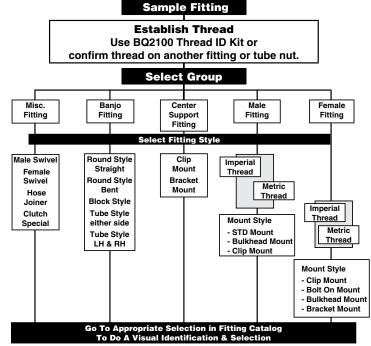
Not all fittings look the same as the original but will still function properly. The three important points that you need to consider are:

- A. Can the fitting be secured properly Is there a mount or shoulder profile that will clash?
- B. Will the working end at the connection match up and seal?
- C. Does the hose need something to direct it away from rubbing or heat.

Understanding The Code

onderstanding the code		
ABBREVIATION	DESCRIPTION	
HF	Miscellaneous	
IM	Imperial Male	
MM	Metric Male	
IF	Imperial Female	
MF	Metric Female	
В	Banjo	
С	Center Support	
IFX	Imperial Female external thread mount	
MFX	Metric Female external thread mount	

NOTE: Imperial = American Standard



Note: To search electronically - go to www.brakequip.com - products - brake hose fittings.

Hose Fitting Numbering System

HF = Hose Fitting (These two letters are used for computer number finding only.) Fittings that don't fall into one of the categories below have the prefix HF only.

PREFIX	DESCRIPTION	EXAMPLE
HF01 - HF	Hose Fittings of a Miscellaneous Nature	
HFIMO1 – HFIM	Male Fittings (Imperial Thread)	
HFMM01 – HFMM	Male Fittings (Metric Thread)	
HFIF01 - HFIF	Female Fittings (Imperial Thread)	
HFMF01 – HFMF	Female Fittings (Metric Thread)	
HFB01 – HFB	Banjo Fittings	
HFC01 – HFC	Center Support Fittings	
HFIFX01 – HFIFX	Female Imperial Thread (External Thread)	
HFMFX01 – HFMFX	Female Metric Thread (External Thread)	
BQ	Any items that are not a crimpable hose fitting	

EDUCATIONAL INFORMATION

Identifying the Correct Thread

THREAD FACTS

Worldwide there are only two measuring systems - Metric and Imperial. Sometimes the imperial measurement is called SAE or American.

Metric systems measure the thread by the distance between two thread pitches expressed in millimeters. Example: $M10 \times 1 = The OD of the$ thread is 10mm and the distance between each thread pitch is 1mm. Imperial systems measure the number of thread pitches over a one inch length.

Example: 7/16" x 24NS = The OD of the thread is 7/16" and the number of thread pitches over a one inch length is 24.

After some experience of looking at threads and knowing what vehicle the fitting came from, you will be able to determine fitting threads by just looking at them.

Determining if the thread is metric or imperial

The easiest way is using a thread gauge. We offer a thread identification kit (BQ2100) for this purpose that covers the majority of threads you will encounter working with brake plumbing. Another method could be to use a brake hose fitting or tube nut from which you could confirm the thread and size.

1. Determining the fitting OD

- If a male fitting Measure the OD of the thread. Take into account that this measurement will be slightly under the nominal size.
- b. If a female fitting Measure the ID of the thread. Compare this measurement at the distance between the "valleys" of opposing pitches with corresponding male fittings.

2. Determining the thread pitch

a. If it is an imperial size - Count the number of thread pitches over say 1/2" length and then multiply by 2 to get your T.P.I. (Threads Per Inch).

A GLOBAL GUIDE TO THREAD SELECTION		
European (excluding UK)	99% Metric	
Asian	99% Metric	
UK (1930 - 1976)	Imperial	
UK (1976-2008)	Metric	
USA (1930 - 1980)	Imperial	
USA (1980 - 2008)	Metric & Imperial	

b. If it is a metric size - Measure the distance between two thread pitches to determine the thread pitch.

Imperial Threads found on braking systems

3/8" x 24NF 7/16" x 24NS 9/16" x 20NS 3/8" x 20BSF 1/2" x 20NF 7/16" x 20NF 9/16" x 18NF

Metric Threads found on braking systems

M9 x 1 M₁₀ x 1.5 M12 x 1.25 M₁₀ x 1 M11 x 1.25 M12 x 1.5 M10 x 1.25 M12 x 1 $M14 \times 1.5$

80% of threads found on braking systems are:

3/8" x 24NF 7/16" x 24NS $M10 \times 1$

The two sizes most confused because they are so close in dimension are:

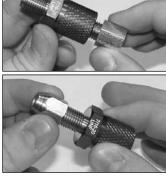
- a. 3/8" & 10mm. A 3/8" x24NF thread will screw in to a M10x1 but a M10x1 will not start into a 3/8" thread. If uncertain, always go for the M10x1 to see if it will start in the thread.
- 7/16" & 11mm. The 11mm thread is extremely rare so always going for the 7/16" thread first is a safe bet.

NOTE

It is possible to have metric on one end and imperial on the other end of the hose.

The metric pitch is the same for all sizes, so if you don't have the exact one you want, you can determine this pitch by selecting a different size metric gauge.





ABBREVIATIONS

NF = National Fine **NS** = National Special **BSF** = British Standard Fine

For checking For checking female threads male sizes checking male sizes For checking male threads For checking female sizes

TIPS ON USING THE **BQ2100 THREAD GAUGE**

Gauges are organized into popularity groups: Blue = Most popular Metric threads Red = Most popular Imperial threads Gold = Less popular Metric threads Green = Less popular Imperial threads

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METRIC CONVERSION TABLE

FRACTION (IN.)	DECIMAL (IN.)	METRIC (MM)
1/32	0.031	0.79
1/16	0.063	1.59
3/32	0.094	2.38
1/8	0.125	3.17
5/32	0.156	3.97
3/16	0.188	4.76
7/32	0.219	5.56
1/4	0.25	6.35
9/32	0.281	7.14
5/16	0.313	7.94
11/32	0.344	8.73
3/8	0.375	9.52
13/32	0.406	10.32
7/16	0.438	11.11
15/32 1/2	0.469 0.5	11.91 12.70
17/32	0.531	13.49
9/16	0.563	14.29
19/32	0.594	15.08
5/8	0.625	15.88
21/32	0.656	16.67
11/16	0.688	17.46
23/32	0.719	18.26
3/4	0.75	19.05
25/32	0.781	19.84
13/16	0.813	20.64
27/32	0.844	21.43
7/8	0.875	22.22
29/32	0.906	23.02
15/16	0.938	23.81
31/32	0.969	24.61
1	1.0	25.40
1-1/32	1.031	26.19
1-1/16	1.063	26.99
1-3/32 1-1/8	1.094 1.125	27.78
1-5/32	1.125	28.57 29.37
1-3/16	1.188	30.16
1-7/32	1.219	30.96
1-1/4	1.25	31.75
1-9/32	1.281	32.54
1-5/16	1.313	33.34
1-11/32	1.344	34.13
1-3/8	1.375	34.93
1-13/32	1.406	35.72
1-7/16	1.438	36.51
1-15/32	1.469	37.31
1-1/2	1.5	38.10
1-17/32	1.531	38.89
1-9/16	1.563	39.69
1-19/32	1.594	40.48
1-5/8	1.625	41.28
1-21/32	1.656	42.07
1-11/16 1-23/32	1.688 1.719	42.86 43.66
1-23/32	1.719	44.45
1-3/4	1.781	45.24
1-13/16	1.813	46.04
1-27/32	1.844	46.83
1-7/8	1.875	47.62
1-29/32	1.906	48.42
1-15/16	1.938	49.21
1-31/32	1.969	50.01
2	2.0	50.80

	DECIMAL (IN.)	
2-1/32	2.031	51.59
2-1/16	2.063	52.39
2-3/32	2.094	53.18
2-1/8 2-5/32	2.125 2.156	53.98 54.77
2-3/32	2.136	55.56
2-7/32	2.219	56.36
2-1/4	2.25	57.15
2-9/32	2.281	57.94
2-5/16	2.313	58.74
2-11/32	2.344	59.53
2-3/8	2.375	60.32
2-13/32	2.406	61.12
2-7/16	2.438	61.91
2-15/32	2.469	62.71
2-1/2	2.5	63.50
2-17/32	2.531	64.29
2-9/16	2.563	65.09
2-19/32	2.594	65.88
2-5/8 2-21/32	2.625 2.656	66.68 67.47
2-21/32	2.688	68.26
2-23/32	2.719	69.06
2-3/4	2.75	69.85
2-25/32	2.781	70.64
2-13/16	2.813	71.44
2-27/32	2.844	72.23
2-7/8	2.875	73.03
2-29/32	2.906	73.82
2-15/16	2.938	74.61
2-31/32	2.969	75.41
3	3.0	76.20
3-1/32	3.031	76.99
3-1/16 3-3/32	3.063	77.79 78.58
3-3/32	3.094 3.125	79.38
3-5/32	3.156	80.17
3-3/16	3.188	80.96
3-7/32	3.219	81.76
3-1/4	3.25	82.55
3-9/32	3.281	83.34
3-5/16	3.313	84.14
3-11/32	3.344	84.93
3-3/8	3.375	85.73
3-13/32	3.406	86.52
3-7/16	3.438	87.31
3-15/32	3.469	88.11
3-1/2 3-17/32	3.5 3.531	88.90
3-17/32	3.563	89.69 90.49
3-9/10	3.594	91.28
3-5/8	3.625	92.08
3-21/32	3.656	92.87
3-11/16	3.688	93.66
3-23/32	3.719	94.46
3-3/4	3.75	95.25
3-25/32	3.781	96.04
3-13/16	3.813	96.84
3-27/32	3.844	97.63
3-7/8	3.875	98.43
3-29/32	3.906	99.22
3-15/16	3.938	100.01
3-31/32	3.969 4.0	100.81
11	1 4.0	101.60

FRACTION (IN.)	DECIMAL (IN.)	METRIC (MM)
4-1/32	4.031	102.39
4-1/16	4.063	103.19
4-3/32	4.094	103.98
4-1/8	4.125	104.77
4-5/32	4.156	105.57
4-3/16	4.188	106.36
4-7/32	4.219	107.16
4-1/4	4.25	107.95
4-9/32	4.281	108.74
4-5/16	4.313	109.54
4-11/32	4.344	110.33
4-3/8	4.375	111.12
4-13/32 4-7/16	4.406 4.438	111.92 112.71
4-7/10	4.469	113.51
4-1/2	4.5	114.30
4-17/32	4.531	115.09
4-9/16	4.563	115.89
4-19/32	4.594	116.68
4-5/8	4.625	117.47
4-21/32	4.656	118.27
4-11/16	4.688	119.06
4-23/32	4.719	119.86
4-3/4	4.75	120.65
4-25/32	4.781	121.44
4-13/16	4.813	122.24
4-27/32	4.844	123.03
4-7/8	4.875	123.82
4-29/32	4.906	124.62
4-15/16	4.938 4.969	125.41
4-31/32 5	5.0	126.21 127.00
5-1/32	5.031	127.79
5-1/16	5.063	128.59
5-3/32	5.094	129.38
5-1/8	5.125	130.17
5-5/32	5.156	130.97
5-3/16	5.188	131.76
5-7/32	5.219	132.56
5-1/4	5.25	133.35
5-9/32	5.281	134.14
5-5/16	5.313	134.94
5-11/32	5.344	135.73
5-3/8	5.375	136.52
5-13/32 5-7/16	5.406 5.438	137.32 138.11
5-15/32	5.469	138.91
5-1/2	5.5	139.70
5-17/32	5.531	140.49
5-9/16	5.563	141.29
5-19/32	5.594	142.08
5-5/8	5.625	142.88
5-21/32	5.656	143.67
5-11/16	5.688	144.46
5-23/32	5.719	145.26
5-3/4	5.75	146.05
5-25/32	5.781	146.84
5-13/16	5.813	147.64
5-27/32	5.844	148.43
5-7/8	5.875	149.22
5-29/32 5-15/16	5.906	150.02 150.81
5-15/16 5-31/32	5.938 5.969	150.81
6	6.0	152.40
	0.0	132,10

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Make : Model: Disc/Disc Disc/Drum Hose Position: Hose Details	Year: Drum/Drum
Hose Position:	Drum/Drum
Hose Details	
HF HF	
Length:	
HF HF	HF
	er to Fitting)
Other Notes:	
Submitted	i By:
3Q Doc. No.: BQI-03 Rev.: 00 Date: 01/2004	
======================================	:=======
Make : Model:	Year:
Disc/Disc Disc/Drum	Drum/Drum
Hose Position:	
lose i osition.	
Hose Details	
HF HF	
Length:	
HF HF	HF
Length: (Fitting to Center Support Shoulder) Length: (Center Support Shoulder)	oulder to Fitting)
Other Notes:	

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		KE HOSE RECORD	S FORM	
Vehicle Detai	ils			
Make :		_ Model:		Year:
	Disc/Disc	Disc/Drum		Drum/Drum
Hose Positio	 n:			
Hose Details				
	HF		HF	
		Length:	•	
HF		HF		HF
Length: (Fitting	to Center Support Should	er) Length: (Cen	ter Support Shoulder	to Fitting)
Other Notes:				
				Ву:
BQ Doc. No.: BQI-03	B Rev.: 00 Date: 01/20	04		
Vehicle Detai	ils	RAKE HOSE RECOR		Year:
	Disc/Disc	Disc/Drum		Drum/Drum
Hose Positio				
Hose Details				
	HF		HF	
		Length:		
HF		HF		HF
Length: (Fitting	to Center Support Should	er) Length: (Center Support Sho	ulder to Fitting)
Other Notes:				
			Submitted	Ву:
BQ Doc. No.: BQI-03	Rev.: 00 Date: 01/20	04		

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	DIVE I	OSE RECORDS	5 FORM	
Vehicle Details				
Make :	Model	l:		Year:
Disc/D	Disc	Disc/Drum	Dru	m/Drum
Hose Position:				
Hose Details ┌		1		\neg
	HF		⊢ HF	
	Length	: :		
			г	
HF		HF		HF
ength: (Fitting to Center S	Support Shoulder)	Length: (Cente	er Support Shoulder to Fitt	ing)
Other Notes:				
IO Dee Ne i DOL 00 Devi 0			Submitted By: _	
3Q Doc. No.: BQI-03 Rev.: 00	0 Date: 01/2004			
		HOSE RECORD	======== DS FORM	
/ehicle Details	213111			
Лаке :	Model	l:		Year:
Disc/D)isc	Disc/Drum	Dru	m/Drum
				III/ DI aiii
lose Position:				
	HF		HF	
	HF		HF	
	HF	:	HF	
	HF		HF	
	HF		HF	HF
Hose Details	HF	:	HF	
HF	HF Length	HF	HF	HF
HF Length: (Fitting to Center S	HF Length Support Shoulder)	HFLength: (0	HF Center Support Shoulder to	HF

	BRA	KE HOSE RECORDS	FORM
Vehicle Deta	ils		
Make :		Model:	Year:
	Disc/Disc	Disc/Drum	Drum/Drum
Uaaa Daaitia			
nose Positio	on:		
Hose Details	}		
	HF		_ HF
		Length:	
		——————————————————————————————————————	
HF		HF	HF
Length: (Fitting	to Center Support Shoulde	er)Length: (Cente	er Support Shoulder to Fitting)
Other Notes:			
BQ Doc. No.: BQI-03			Submitted By:
		RAKE HOSE RECORD	
Vehicle Deta	ils		
Make :		Model:	Year:
	Disc/Disc	Disc/Drum	Drum/Drum
Hose Positio			
Hose Details			
	HF		 HF
		Length:	
HF		HF	HF
Length: (Fitting	to Center Support Shoulde	er) Length: (C	Center Support Shoulder to Fitting)
Other Notes:			
DO Dec No BOLS	D Davido D : 04/202		Submitted By:
BQ Doc. No.: BQI-03	3 Rev.: 00 Date: 01/200	14	

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	DIVE I	OSE RECORDS	5 FORM	
Vehicle Details				
Make :	Model	l:		Year:
Disc/D	Disc	Disc/Drum	Dru	m/Drum
Hose Position:				
Hose Details ┌		1		\neg
	HF		⊢ HF	
	Length	: :		
			г	
HF		HF		HF
ength: (Fitting to Center S	Support Shoulder)	Length: (Cente	er Support Shoulder to Fitt	ing)
Other Notes:				
IO Dee Ne i DOL 00 Devi 0			Submitted By: _	
3Q Doc. No.: BQI-03 Rev.: 00	0 Date: 01/2004			
		HOSE RECORD	======== DS FORM	
/ehicle Details	213111			
Лаке :	Model	l:		Year:
Disc/D)isc	Disc/Drum	Dru	m/Drum
				III/ DI aiii
lose Position:				
	HF		HF	
	HF		HF	
	HF	:	HF	
	HF		HF	
	HF		HF	HF
Hose Details	HF	:	HF	
HF	HF Length	HF	HF	HF
HF Length: (Fitting to Center S	HF Length Support Shoulder)	HFLength: (0	HF Center Support Shoulder to	HF

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Promotional Marketing Material

T-Shirt Cap



Cloth Banner



Decal (Medium)









Decal (Small)



BQ726 1-1/4" x 4-3/4"

Door Decal

BQ727

2.5" x 7.5"



BQ725 4.5" x 6"



PROMOTIONAL MATERIAL

Brochures











BQ2007

BQ2014

BQ2027

BQ2028

BQ2029











BQ2050

BQ2080

BQ2081

BQ2082

BQ2092









BQ2200F

BQ1201

BQ1202

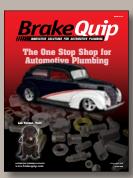
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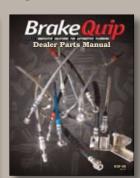
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